

Industrial Products Catalog

Innovative Solutions for Gas Management Systems



his catalog provides a comprehensive source of information on Western's line of products used in the control, transmission and storage of compressed gases for industrial and other related applications. Product descriptions include information on available gas services, sizes, operating pressures, applications and optional features, as appropriate. Additional information is available through Western's customer service department at 1-800-783-7890.

In conjunction with other applications, Western products can co-mingle with the requirements of various related agencies (as listed below).

Western manufactures products under the stringent controls to assure that safe products are delivered to the marketplace. Users of Western products must adhere to the instructions provided with certain products. For more information on the safe handling and proper installation of compressed gas equipment, contact the following agencies or Western's customer service department.

Compressed Gas				
Association				
14501 George Carter	Way			
0 . 100				

Suite 103 Chantilly, VA 20151 703-788-2700 www.cganet.com

Food & Drug Administration National Fire 5600 Fishers Lane Rockville, MD 20857

1-800-INFO-FDA www.fda.gov

Protection Association

One Batterymarch Park Quincy, MA 02169 617-770-3000 www.nfpa.org

OSHA

Occupational Safety & Health Administration 200 Constitutional Ave. NW Washington, DC 20210 www.osha.gov

Underwriter Laboratories Incorporated

333 Pfingsten Road Northbrook, IL 60062-2096 1-877-UL HELPS www.ul.com

For more information on Western's other product portfolios, contact Customer Service at 1-800-783-7890.

 MEDICAL EQUIPMENT PORTFOLIO

 MANIFOLD AND SPECIALTY GAS PORTFOLIO

• INFLATION EQUIPMENT **PORTFOLIO**

Medical regulators, portable oxygen systems, medical flowmeters, oxygen Transfill systems, fittings and replacement parts.

Gas manifold systems for industrial, medical and specialty gas applications, alarms, pressure regulators, station drops and replacement parts.

High quality helium equipment including inflators, filling stations, cylinders, manifolds, accessories and replacement parts.

For 60 years, Western has been supplying innovative solutions in gas management systems to the industrial, medical and helium gas markets.

Disclaimer: This catalog is for informational purposes. Specific information regarding the use of these products in contained in the Operating Instructions provided with certain products. Western Enterprises is constantly improving our products, therefore we reserve the right to make changes in specifications without notice. All images contained in this catalog represent a version of the indicated products.

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ORDERING INFORMATION

To place an order, please call your gas equipment wholesaler. For more information on specific products, contact Western Customer Service at 1-800-783-7890.

WARRANTY INFORMATION

Western warrants to the Purchaser that products delivered to the Purchaser will be free from manufactured defects in material and workmanship.

WESTERN ENTERPRISES

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FERRULES Hose, Brass
FILTERS Regulator Inlet Nipple
FLARE FITTINGS Nuts, Adaptors
FLASHBACK ARRESTORS All Types
GAUGES Cylinder Pressure .39 Regulator .39
HOTSPOTTER Heavy Duty
INERT ARC FITTINGS All Types
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PIGTAILS All Types .46-51 Special Order .46-47
PIPE THREAD FITTINGS, BRASS All Types
PIPE, BRASS Lengths, Nipples
PLUGS & CAPS Chain & Plug, B, C, & D-Size
QUICK-CONNECTS Torch, Hose, Regulator
RETAIL DISPLAYS
SPLICERS All Types
TEES, COUPLERS All Types
TOOLS Ferrule Crimping

Replacement Tip Nuts
TUBING Brass
VALVES Brass 16-17 Cartridge
Safety Relief
"Y" CONNECTIONS All Types

GUIDE TO PRODUCT DESCRIPTIONS

Compressed Gas Association (CGA) numbers identify products intended for specific gas services. All Western fittings are manufactured to CGA standards.

In addition to CGA numbers, many popular fittings commonly are referred to as A-Size, B-Size, C-Size and D-Size. These letter identifications also are included in our product descriptions. CGA

limits pressure ratings on A, B, C and D sized fittings to 200 PSIG (1,378 kPa) maximum working pressure. Kilopascals (kPa) are the metric unit of measure similar to Pounds Per Square Inch Gauge (PSIG). BAR is the British unit of measure similar to PSIG.

(See Conversion Chart Below)

A-B-C-D-SIZES FOR OXYGEN/FUEL GAS







A-SIZE: 3/8"-24 UNF

RH Connection: CGA-020 For Oxygen LH Connection: CGA-021 For Fuel Gases







B-SIZE: 9/16"-18 UNF

RH Connection: CGA-022 For Oxygen LH Connection: CGA-023 For Fuel Gases







C-SIZE: 7/8"-14 UNF

RH Connection: CGA-024 For Oxygen LH Connection: CGA-025 For Fuel Gases







D-SIZE: 1-1/4"-12 UNF

RH Connection: CGA-026 For Oxygen LH Connection: CGA-027 For Fuel Gases

A-B-C-D-SIZES FOR GAS/WATER/AIR







A-SIZE: 3/8"-24 UNF

RH Connection: CGA-030 For Inert Gases LH Connection: CGA-031 For Water & Industrial Air

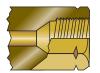






B-SIZE: 5/8"-18 UNF

RH Connection: CGA-032 For Inert Gases LH Connection: CGA-033 For Water & Industrial Air







C-SIZE: 7/8"-14 UNF

RH Connection: CGA-034 For Inert Gases LH Connection: CGA-035 For Water & Industrial Air







D-SIZE: 1-1/4"-12 UNF

RH Connection: CGA-036 For Inert Gases LH Connection: CGA-037 For Water & Industrial Air

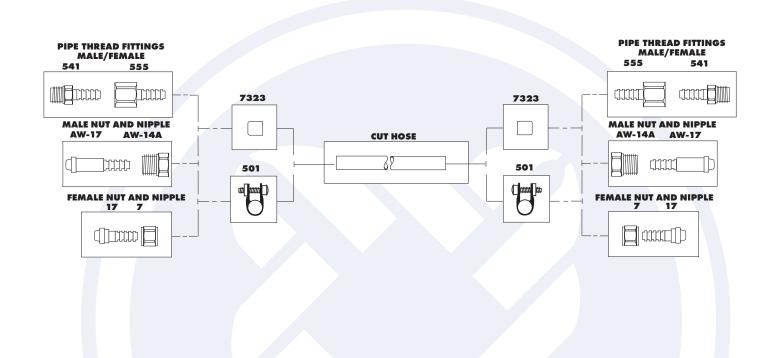
METRIC CONVERSION - PSIG TO kPa 1 PSIG=6.89 kPa OR 1 PSIG=0.069 BAR

The following PSIG and kPa conversions are used throughout this catalog. Kilopascals conversions are provided whenever possible.					
200 PSIG	=1,378 kPa	or 13.8 BAR			
400 PSIG	=2,756 kPa	or 27.6 BAR			
500 PSIG	=3,445 kPa	or 34.5 BAR			
3000 PSIG	=20,670 kPa	or 207 BAR			
4000 PSIG	=27,560 kPa	or 276 BAR			
5500 PSIG	=37,895 kPa	or 379 BAR			
6000 PSIG	=41,340 kPa	or 414 BAR			

FITTED HOSE ASSEMBLIES

Barbed hose fittings should be fabricated using clamps or crimped ferrules, (see drawing below). Western barbed hose fittings are rated to 200 PSIG maximum working pressure; however, this rating is applicable only to fitted hose assemblies

fabricated as described and shown in the drawing below. Hose repair kits include the tools needed to fabricate and assemble the fittings on the hose.



COMMON CONVERSIONS USED IN THE COMPRESSED GAS INDUSTRY

PRESSU	RE	UNITS	
DCIO	145 7 242	DCIO	
PSIG =	14.5 X BAR	PSIG:	Pounds Per Square Inch Gauge
Pa =	6,894.757 x PSIG	Pa:	Pascal
kPa =	6.894757 x PSIG	kPa:	1000 Pascal
PSIG =	Pa	SCFH:	Standard Cubic Feet per Hour
	6894.757	SCFM:	Standard Cubic Feet per Minute
PSIG =	kPa	LPM:	Liters per Minute
	6.894757		
FLOW			
SCFH =	2.118 x IPM		
	211107121111		
SCFH =	60 x SCFM		
LPM =	SCFH SCFH		
	2.118		

PART NO.	DESCRIPTION	SIZE	SERVICE	MATERIAL
A -9	SIZE (3/8"-24 THREAD)	*B-SIZE (9/16"-18 THR	EAD)
9	Oxygen RH	A-Size	CGA-020	Brass
10	Acetylene/F.Gases LH	A-Size	CGA-021	Brass
7	Oxygen RH	B-Size	CGA-022	Brass
SS-7	Oxygen RH	B-Size	CGA-022	St. Steel
8	Acetylene/F.Gases LH	B-Size	CGA-023	Brass
C-S	SIZE (7/8"-14 THREAD)	*D-SIZE (1	I 1/4"-12 THR	EAD)
C-7	Oxygen RH	C-Size	CGA-024	Brass
C-8	Acetylene/F. Gases LH	C-Size	CGA-025	Brass
D-7	Oxygen RH	D-Size	CGA-026	Brass
D-8	Acetylene/F. Gases LH	D-Size	CGA-027	Brass

	PART NO.	DESCRIPTION	SIZE	LENGTH	MATERIAL	
BARBED HOSE NIPPLES	A-SIZE (USE 9 or 10 NUT) * B-SIZE (USE 7 or 8 NUT)					
Pressures to 200 PSIG (1400 kPa)	20	3/8" ID Hose	B-Size	1 15/32"	Brass	
	216	5/16" ID Hose	B-Size	1 15/32"	Brass	
	17-W*	1/4" ID Hose	B-Size	1 15/32"	Brass	
	SS-17	1/4" ID Hose	B-Size	1 15/32"	St. Steel	
The same of the sa	17	1/4" ID Hose	B-Size	1 15/32"	Brass	
	18	3/16" ID Hose	B-Size	1 15/32"	Brass	
	19	3/16" ID Hose	A-Size	1 1/4"	Brass	
17	C-SIZE (Use C-7 or C-8 NUT) * D-SIZE (USE D-7 or D-8 NUT)					
18	D-18	3/4" ID Hose	D-Size	3 1/2"	Brass	
	D-17	1/2" ID Hose	D-Size	3 3/16"	Brass	
	C-17	1/2" ID Hose	C-Size	3 3/4"	Brass	
	C-18	1/2" ID Hose	C-Size	2 1/4"	Brass	
	C-20	3/8" ID Hose	C-Size	2"	Brass	
	C-19	1/4" ID Hose	C-Size	1 19/32"	Brass	

^{*}W = With O-Ring

PART NO.	DESCRIPTION	SIZE	LENGTH	MATERIAL	
A-	SIZE (USE 9 or 10	NUT) * B-	SIZE (USE 7 or	8 NUT)	SPIRAL & NPT HOSE NIPPLES
23	1/8" NPT	B-Size	1 1/2"	Brass	Pressures to 200 PSIG (1400 kPa)
13	3/16" ID Hose	A-Size	1 1/4"	Brass	200
12	3/16" ID Hose	B-Size	1 13/32"	Brass	
11	1/4" ID Hose	B-Size	1 19/32"	Brass	
516	5/16" ID Hose	B-Size	1 19/32"	Brass	
138	3/8" ID Hose	B-Size	1 5/8"	Brass	
C-SIZE	(USE C-7 or C-8 N	UT) * D-S	SIZE (USE D-7 o	or D- 8 NUT)	23
C-88	1/4" NPT	C-Size	2"	Brass	
D-20	1/2" NPT	D-Size	2-1/2"	Brass	

	PART NO.	DESCRIPTION	MATERIAL
REGULATOR OUTLET	MALE NP	T TO OXYGEN RH * MALE NPT	O ACET./F. GASES LH
BUSHINGS (ADAPTORS)	132	1/8" NPT to A-Size RH	Brass
Pressures to 200 PSIG (1400 kPa)	133	1/8" NPT to A-Size LH	Brass
	134	1/4" NPT to A-Size RH	Brass
	135	1/4" NPT to A-Size LH	Brass
	136	1/8" NPT to B-Size RH	Brass
	137	1/8" NPT to B-Size LH	Brass
	32	1/4" NPT to B-Size RH	Brass
	SS-32	1/4" NPT to B-Size RH	St. Steel
	33	1/4" NPT to B-Size LH	Brass
	142	3/8" NPT to B-Size RH	Brass
142	SS-142	3/8" NPT to B-Size RH	St. Steel
32	143	3/8" NPT to B-Size LH	Brass
	144	1/2" NPT to B-Size RH	Brass
	145	1/2" NPT to B-Size LH	Brass
	C-34	1/4" NPT to C-Size RH	Brass
	C-35	1/4" NPT to C-Size LH	Brass
	C-40	3/8" NPT to C-Size RH	Brass
	C-41	3/8" NPT to C-Size LH	Brass
143	C-32	1/2" NPT to C-Size RH	Brass
140	C-33	1/2" NPT to C-Size LH	Brass
	D-34	1/2" NPT to D-Size RH	Brass
	D-35	1/2" NPT to D-Size LH	Brass
	D-32	3/4" NPT to D-Size RH	Brass
	D-33	3/4" NPT to D-Size LH	Brass

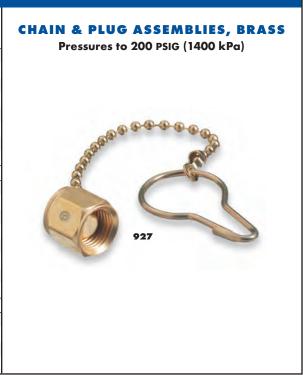
PART NO.	DESCRIPTION	SIZE	
A-SIZE: CGA	-020 RH & CGA- 021 LH * B-SIZE: CGA-02	2 RH & CGA-023 LH	HOSE COUPLERS,
130	Oxygen RH, A-Size to A-Size	A-Size	Pressures To 200 PSIG (14
131	Acet/F. Gases LH, A-Size to A-Size	A-Size	
230	Oxygen RH, A-Size to B-Size	A-Size/B-Size	
231	Acet/F. Gases LH, A-Size to B-Size	A-Size/B-Size	
30	Oxygen RH, B-Size to B-Size	B-Size	
31	Acet/F. Gases LH, B-Size to B-Size	B-Size	
C-SIZE: CGA	Oxygen RH, C-Size to C-Size	C-Size	30
C-31	Acetylene/F. Gases LH, C-Size to C-Size	C-Size	
D-30	Oxygen RH, D-Size to D-Size	D-Size	
D-31	Acetylene/F. Gases LH, D-Size to D-Size	D-Size	

PART NO.	DESCRIPTION	GAS	
107	90° Male B-Size to Female B-Size, RH	Oxygen	HOSE ADADTORS PRASS
108	90° Male B-Size to Female B-Size, LH	Acet/F. Gases	HOSE ADAPTORS, BRASS Pressures to 200 PSIG (1400 kPa)
127	45° 1/4" Male NPT to Male B-Size, RH	Oxygen	Pressures to 200 PSIG (1400 KPQ)
128	45° 1/4" Male NPT to Male B-Size, LH	Acet/F. Gases	
253	90° 1/4" Male NPT to Male B-Size, RH	Oxygen	253
254	90° 1/4" Male NPT to Male B-Size, LH	Acet/F. Gases	
PART NO.	DESCRIPTION	GAS	
123	1/4" Male NPT to Female Swivel B-Size, RH	Oxygen	
124	1/4" Male NPT to Female Swivel B-Size, LH	Acet/F. Gases	0
125	1/4" Male NPT to Female Swivel A-Size, RH	Oxygen	
126	1/4" Male NPT to Female Swivel A-Size, LH	Acet/F. Gases	
153	Female Swivel B-Size to 1/4" Male NPT, RH	Oxygen	
154	Female Swivel B-Size to 1/4" Male NPT, LH	Acet/F. Gases	
234	1/4" Female NPT to Female Swivel B-Size, RH	Oxygen	
235	1/4" Female NPT to Female Swivel B-Size, LH	Acet/F. Gases	@ 123
244	1/4" Female NPT to Male B-Size, RH	Oxygen	
245	1/4" Female NPT to Male B-Size, LH	Acet/F. Gases	
PART NO.	DESCRIPTION	GAS	
103	Male A-Size to Female B-Size, RH	Oxygen	
104	Male A-Size to Female B-Size, LH	Acet/F. Gases	
105	Male B-Size to Female A-Size, RH	Oxygen	
106	Male B-Size to Female A-Size, LH	Acet/F. Gases	
PART NO.	DESCRIPTION SIZE	GAS	0
14-0	Female Swivel to 1/4" ID Hose, RH A-Size	Oxygen	105
14	Female Swivel to 1/4" ID Hose, LH	Acet/F. Gases	
24-0	Female Swivel to 1/4" ID Hose, RH B-Size	Oxygen	
24	Female Swivel to 1/4" ID Hose, LH B-Size	Acet/F. Gases	
PART NO.	DESCRIPTION		
544	Male 1/8" NPT to 3/16" ID Hose		
545	Male 1/8" NPT to 1/4" ID Hose		
548	Male 1/8" NPT to 1/8" ID Hose		24-0
540	Male 1/4" NPT to 3/16" ID Hose		
541	Male 1/4" NPT to 1/4" ID Hose		
542	Male 1/4" NPT to 5/16" ID Hose		
543	Male 1/4" NPT to 3/8" ID Hose		
549	Male 1/4" NPT to 1/8" ID Hose		541
539	Male 3/8" NPT to 3/8" ID Hose		
537	Male 3/8" NPT to 1/4" ID Hose		
C-42	Male 1/2" NPT to 1/2" ID Hose		
551	Female 1/8" NPT to 3/16" ID Hose	<u> </u>	
552	Female 1/8" NPT to 1/4" ID Hose		
554	Female 1/4" NPT to 3/16" ID Hose		
555	Female 1/4" NPT to 1/4" ID Hose		
556	Female 1/4" NPT to 5/16" ID Hose		
557	Female 1/4" NPT to 3/8" ID Hose		
558	Female 3/8" NPT to 1/4" ID Hose		40-B
PART NO.	DESCRIPTION	GAS	
40	Male B-Size, RH to 3/16" ID Hose Barbed	Oxygen	
40-B	Male B-Size, RH to 1/4" ID Hose Barbed	Oxygen	
41	Male B-Size, LH to 3/16" ID Hose Barbed	Acet/F. Gases	
41-B	Male B-Size, LH to 1/4" ID Hose Barbed	Acet/F. Gases	
43	Male B-Size, LH to 3/16" ID Hose Spiral	Acet/F. Gases	

	PART NO.	DESCRIPTION	STYLE
HOSE SPLICERS, BRASS	35	3/16" to 3/16" ID Hose	Spiral Hex
_	34	1/4" to 1/4" ID Hose	Spiral Hex
Pressures to 200 PSIG (1400 kPa)	238	3/8" to 3/8" ID Hose	Spiral Hex
	38	3/16" to 3/16" ID Hose	Barb Hex
	39	3/16" to 1/4" ID Hose	Barb Hex
44	37	1/4" to 1/4" ID Hose	Barb Hex
44 11 1	139	5/16" to 5/16" ID Hose	Barb Hex
	149	3/8" to 3/8" ID Hose	Barb Hex
	C-38	1/2" to 1/2" ID Hose	Barb Hex
	D-38	3/4" to 3/4" ID Hose	Barb Hex
37			
	45	3/16" to 3/16" ID Hose	Barb Round
	44	1/4" to 1/4" ID Hose	Barb Round
54	46	5/16" to 5/16" ID Hose	Barb Round
and the same of th	47	3/8" to 3/8" ID Hose	Barb Round
-00000A	48	1/2" to 1/2" ID Hose	Barb Round
0			
34	53	1/8" to 1/8" ID Hose	Barb No Stop
	55	3/16" to 3/16" ID Hose	Barb No Stop
	54	1/4" to 1/4" ID Hose	Barb No Stop
	56	5/16" to 5/16" ID Hose	Barb No Stop
	57	3/8" to 3/8" ID Hose	Barb No Stop
	C-37	1/2" to 1/2" ID Hose	Barb No Stop

PART NO.	THREAD SIZE	MATERIAL	
TN1-1	7/8" - 20	Brass	TORCH TIP NUT REPLACEMENTS
TN1-2	7/8" - 20	Brass	TIP NUTS FOR CUTTING TORCHES & ATTACHMENTS
TN2-1	15/16" - 18	Brass	
TN2-2	7/8" - 20	Brass	
TN3-1	7/8" - 20	Brass	
TN4-1	7/8″ - 20	Brass	TN1-1 TN2-1
			TN4-1

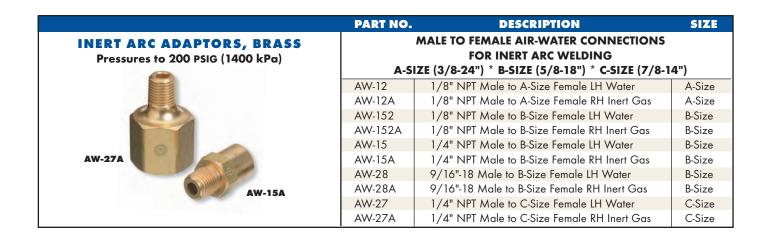
PART NO.	DESCRIPTION	SIZE	SERVICE				
	B-SIZE (9/16"-18 THREAD)						
, c	* C-SIZE (7/8"-14 THREAD) * D-SIZE (1 1/4"-12 THREAD)						
927	2-Piece Assembly, Gas Tight Seal,	B-Size					
	Female Oxygen RH Nut & Plug		CGA-022				
928	2-Piece Assembly, Gas Tight Seal,	B-Size					
	Female Acetylene LH Nut & Plug		CGA-023				
DC-B7	1-Piece Dust Cap, Not Gas Tight,	B-Size					
	Female Oxygen RH		CGA-022				
DC-B8	1-Piece Dust Cap, Not Gas Tight,	B-Size					
	Female Acetylene LH		CGA-023				
C-907	2-Piece Assembly, Gas Tight Seal,	C-Size					
	Female Oxygen, RH Nut & Plug		CGA-024				
C-908	2-Piece Assembly, Gas Tight Seal,	C-Size					
	Female Acetylene LH Nut & Plug		CGA-025				
DC-C7	1-Piece Dust Cap, Not Gas Tight,	C-Size					
	Female Oxygen RH		CGA-024				
DC-C8	1-Piece Dust Cap, Not Gas Tight,	C-Size					
	Female Acetylene LH		CGA-025				
D-907	2-Piece Assembly, Gas Tight Seal,	D-Size					
	Female Oxygen RH, Nut & Plug		CGA-026				
D-908	2-Piece Assembly, Gas Tight Seal,	D-Size					
	Female Acetylene, LH, Nut & Plug		CGA-027				



PART NO.	DESCRIPTION	GAS	SERVICE	
DC-B7	RH Female B-Size	Oxygen	CGA-022	MANIFOLD ONE-PIEC
DC-B8	LH Female B-Size	Acetylene	CGA-023	DUST CAP ASSEMBLIE
DC-C7	RH Female C-Size	Oxygen	CGA-024	NOT GAS-TIGHT
DC-C8	LH Female C-Size	Acetylene	CGA-025	NOT GAS-TIGHT
DC-200	"MC" Tank, RH Female	Acetylene	CGA-200	(Do
DC-300	RH Female	Coml. Acetylene	CGA-300	an an an an
DC-320	RH Female	Carbon Dioxide	CGA-320	Sport Sport
DC-346	RH Female	Air	CGA-346	100000
DC-350	LH Female	Hydrogen	CGA-350	DC-540
DC-510	LH Male	POL Acetylene	CGA-510	
DC-540	RH Female	Oxygen	CGA-540	
DC-580	RH Male	Nitrogen, Argon, Helium	CGA-580	
DC-660	RH Female	Mixtures	CGA-660	

	PART NO.	DESCRIPTION	SIZE	SERVICE	
INERT ARC NUTS, BRASS (TIG)	A-SI	A-SIZE (3/8"-24) * B-SIZE (5/8"-18) * C-SIZE (7/8"-14)			
Pressures to 200 PSIG (1400 kPa)	9	Inert Gas, Female RH	A-Size	CGA-020	
Pressures to 200 PSIG (1400 KPG)	10	Water, Female LH	A-Size	CGA-021	
	AW-21	Water, Male LH	A-Size	CGA-031	
	AW-21A	Inert Gas, Male RH	A-Size	CGA-030	
	Use Above V	Cable Nipples			
	AW-7	Air-Water, Female RH	B-Size	_	
AW-10A		Vith AW-30 and AW-32 Cou		1	
AN-10A	AW-14	Water, Male LH	B-Size	CGA-033	
	AW-14A	Inert Gas, Male RH	B-Size	CGA-033	
	Use Above V	Vith All B-Size Inert Arc Nipp			
AW-14A					
	AW-10	Water, Male LH	C-Size	CGA-035	
	AW-10A	Inert Gas, Male RH	C-Size	CGA-034	
	Use Above V	Vith All C-Size Power Cable 1	Vipples		

PART NO.	DESCRIPTION	SIZE	
	A-SIZE (3/8"-24) * B-SIZE (5/8"-18)		INERT ARC NIPPLES, BRASS (TIG)
AW-24	2" Long, Barb for 1/8" ID Hose	A-Size	Pressures to 200 PSIG (1400 kPa)
AW-13	2" Long, Barb for 3/16" ID Hose	A-Size	
Use Above Wi	th 9, 10, AW-21, AW-21A Nuts		
AW-3	2.175" Long, 1/8" NPT	B-Size	
AW-16	2 7/32" Long, Barb for 1/8" ID Hose	B-Size	
AW-17	2 7/32" Long, Barb for 1/4" ID Hose	B-Size	AW-13
AW-18	2 7/32" Long, Barb for 3/16" ID Hose	B-Size	AW-13
AW-19	2 7/32" Long, Barb for 3/8" ID Hose	B-Size	
AW-20	2 7/32" Long, Barb for 5/16" ID Hose	B-Size	
Use Above Wi	th AW-14, AW-14A, AW-7 Nuts		AW-17
AW-16B	1 13/32" Long, for 1/8" ID Hose, .190 OD	B-Size	
AW-40	2" Long, Undersized 1/8" Barb	B-Size	
AW-47	2 7/32" Long, Special 1/4" Barb	B-Size	



PART NO.	DESCRIPTION	
	B-SIZE (5/8"-18)	INERT ARC HOSE
AW-403	RHM to CGA-022 9/16"-18 RHM	& TORCH ADAPTORS, BRASS
AW-405	RHF to CGA-022 9/16"-18 RHF	Pressures to 200 PSIG (1400 kPa)
AW-406	LHF to B-Size RHF	
AW-407	RHM to B-Size RHF -90°	AW-405 😂 🔊 AW-427
AW-408	LHM to B-Size LHF -90°	
AW-409	RHM to B-Size RHM	
AW-423	RHM to CGA-023 9/16"-18 LHM	
AW-424	LHM to CGA-023 9/16"-18 LHM	
AW-425	RHF to CGA-023 9/16"-18 LHF	
AW-426	LHF to CGA-023 9/16"-18 LHF	
AW-427	RHM to 1/4" NPT M	AW-423
AW-428	LHM to 1/4" NPT M	
AW-432B	9/16" - 18 F to 5/8" - 18 F	
		AW-409

	PART NO.	DESCRIPTION	SIZE		
INERT ARC HOSE COUPLERS, BRASS	A-SI	A-SIZE (3/8"-24) * B-SIZE (5/8"-18) * C-SIZE (7/8"-14)			
Pressures to 200 PSIG (1400 kPa)	AW-430A	CGA-030 RH Female to A-Size RH Female	A-Size		
	AW-431A	CGA-031 LH Female to A-Size LH Female	A-Size		
	AW-430	CGA-032 RH Female to B-Size RH Female	B-Size		
	AW-431	CGA-033 LH Female to B-Size LH Female	B-Size		
	AW-430B	1/4" NPT Female to CGA-032 RH Female	B-Size		
AW-431A	AW-431B	1/4" NPT Female to CGA-033 LH Female	B-Size		
AW-431A	AW-430C	CGA-034 RH Female to C-Size RH Female	C-Size		
	AW-431C	CGA-035 LH Female to C-Size LH Female	C-Size		

PART NO.	DESCRIPTION	SIZE	
AW-30	5/8"-18 Male RH to 5/8"-18 Male RH	B-Size	INERT ARC AIR-WATER
AW-32	1/4"-18 NPT Male to 5/8"-18 Male RH	B-Size	COUPLERS, BRASS
AW-34	5/8"-18 Male RH to 9/16"-18 Male RH	B-Size	Pressures to 200 PSIG (1400 kPa)
AW-35	5/8"-18 Male LH to 9/16"-18 Male LH	B-Size	AW-30

	PART NO.	DESCRIPTION	SIZE
INERT ARC POWER		A-SIZE (3/8"-24) * B-SIZE (5/8"-18) * C-SIZE (7/8"-14)	
CABLE ADAPTORS, BRASS (TIG)	AW-110	RH Female to A-Size RH Female, 2 15/16" Long	B-Size
Pressures to 200 PSIG (1400 kPa)	AW-105	RH Female to B-Size RH Female, 3/4" Hex, 2 1/8" Long	B-Size
	AW-106	RH Female to B-Size RH Female, 3/4" Hex, 2 1/8" Long	B-Size
	AW-107	LH Female to B-Size LH Female, 3/4" Hex, 2 1/8" Long	B-Size
	AW-108	RH Female to B-Size RH Female, 1 1/8" Hex, 2" Long	C-Size
AW-107	AW-109	LH Female to B-Size LH Female, 1 1/8" Hex, 2" Long	C-Size

	PART NO.	DESCRIPTION	SIZE
**EXAMPLE STATES OF THE STATES		ONE-PIECE POWER CABLE NIPPLE & TUBE CONNECTOR FOR CRIMPING A-SIZE (3/8"-24) * B-SIZE (5/8"-18)	
	AW-44	1/8" ID Hose, .22 OD Tube, 1 3/4" Long	A-Size
AW-44 AW-46	AW-45	3/16" ID Hose, .245 OD Tube, 2 3/8" Long	A-Size
	AW-46	3/8" ID Hose, .367 OD Tube, 2 3/4" Long	B-Size
AW-23 AW-26		C-SIZE NIPPLES FOR CRIMPING CABLE, USE WITH AW-10 & AW-10A NUT C-SIZE (7/8"-14)	
	AW-26	.225" OD Brass Tube, 1.45" Long	C-Size
	AW-52	.375" OD Copper Tube, 3 3/8" Long	C-Size

PART NO.	DESCRIPTION	
ASSI	EMBLIES WITH COPPER TUBE FOR CRIMPING CABLE COPPER OR BRASS NIPPLE & SWIVEL NUT	INERT ARC POWER CABLE NUT, NIPPLE & COPPER TUBE ASSEMBLIES
AW-22A	Nipple & .312 OD Copper Tube with Brass A-Size	Pressures to 200 PSIG (1400 kPa)
	RH Swivel Nut, 2-13/16" Long	
AW-51	Nipple & .375" OD Copper Tube with RH 7/16"-20 Female	
	Nut, 2 5/16" Long	
AW-53	Nipple & .218" OD Copper Tube with RH 1/4"-28 Female Nut,	8
	1-15/16" Long	
AW-56	Nipple & .375" OD Copper Tube with 5/8"-18 RH Male Nut	AW-22 AW-51 AW-56
	(AW14-A), 3" Long	

PART NO	. DESCRIPTION	SERVICE
ı	A-SIZE (3/8"-24 THREAD) st B-SIZE (9/16"-18 THRE	AD)
101	Oxygen RH: B-Size F Inlet to B-Size M Outlets	CGA-022
102	Acetylene/F. Gases LH: B-Size F Inlet	
	to B-Size M Outlets	CGA-023
113	Oxygen RH: A-Size F Inlet to A-Size M Outlets	CGA-020
114	Acetylene/F. Gases LH: A-Size F Inlet	
	to A-Size M Outlets	CGA-021
401	Inert Gas RH: 5/8"-18 M Inlet to 5/8"-18 F Outlets	CGA-032
402	Water, Industrial Air LH: 5/8"-18	
	M Inlet to 5/8"-18 F Outlets	CGA-033
	PRESSURES TO 3000 PSIG (20,700 kPa)	
111-5	Short "Y" Connection: 1/4" NPT M Inlet	
	to 1/4" NPT F Outlets	_
111-6	Short "Y" Connection: 1/8" NPT F Inlet +0 1/4" NPT F Outlets	_



	PART NO.	DESCRIPTION	SERVICE
VALVED "Y" CONNECTIONS, BRASS		B-SIZE (9/16"-18 THREAD)	
Pressures to 200 PSIG (1400 kPa)	111*	Oxygen RH: B-Size F Inlet to B-Size M Outlets	CGA-022
 For use of two cutting and/or two welding torches 	112*	Acetylene/F. Gases LH: B-Size F Inlet to B-Size M Outlets	CGA-023
at once	115	Oxygen RH: A-Size F Inlet to A-Size M Outlets	CGA-020
Precision shut off valves	116	Acetylene/F. Gases LH: A-Size F Inlet to A-Size M Outlets	CGA-021
	411	Inert Gas RH: 5/8"-18 M Inlet to 5/8"-18 F Outlets	CGA-032
	412	Water, Industrial Air LH: 5/8"-18 M Inlet to 5/8"-18 F Outlets	CGA-033
111	*Sold in re	etail clamshell packaging	

PART NO.	OUTLET	SERVICE	GAS	
1/2	" NPT MALE INLET * 7/8"-14	4 CGA MALE OU	TLET	VALVES, BRASS
WSV-1-1	RH, Gas Tight Plug/Chain	CGA-024	Oxygen	Pressures to 200 PSIG (1400 kPa)
WSV-1-2	LH, Gas Tight Plug/Chain	CGA-025	Fuel Gas	UL Listed
WSV-1-1P	RH, No Outlet Protection	CGA-024	Oxygen	
WSV-1-2P	LH, No Outlet Protection	CGA-025	Fuel Gas	
WSV-1-1DC	RH, Dust Cap and Chain	CGA-024	Oxygen	
WSV-1-2DC	LH, Dust Cap and Chain	CGA-025	Fuel Gas	WSV-1-1P

	PART NO.	BODY & SEAT STYLE	DESCRIPTION	MAX PSIG
CARTRIDGE VALVES	SS-110S	Male, Metal-To-Metal Seat	For corrosive gases	6000
STAINLESS STEEL,	SS-110K	Male, Soft Seat	Minimal force shut-off	3000
1/4" NPT X 1/4" NPT	SS-110M	Male, Metering Seat	Fine thread for accuracy	6000
	SS-120S	Male 90°, Metal-To-Metal Seat	For corrosive gases	6000
	SS-120K	Male 90°, Soft Seat	Minimal force shut-off	3000
	SS-120M	Male 90°, Metering Seat	Fine thread for accuracy	6000
	SS-130S	Female, Metal-To-Metal Seat	For corrosive gases	6000
All the	SS-130M	Female, Metering Seat	Fine thread for accuracy	6000
		REPLACEMENT CARTRIDGES		
THE PARTY OF THE P	SS-CS	Metal-To-Metal Seat Cartridge		
110 Body Style	SS-CK	Soft Seat Cartridge		

PART NO.	DESCRIPTION	
	B-SIZE (9/16"-18 THREAD)	BRASS BODY VALVES
203	Oxygen CGA-022:	FOR NON-CORROSIVE GASES
	Inlet: B-Size Female Swivel Nut RH; Outlet: B-Size Male RH	Pressures to 200 PSIG (1400 kPa)
204	Acetylene/F. Gases CGA-023:	
	Inlet: B-Size Female Swivel Nut LH; Outlet: B-Size Male LH	
205	Oxygen CGA-022:	
	Inlet: 1/4" NPT Male; Outlet: B-Size Male RH	
206	Acetylene/F. Gases CGA-023:	
	Inlet: 1/4" NPT Male; Outlet: B-Size Male LH	
207	Oxygen CGA-022:	
	Inlet: B-Size Male RH; Outlet: 1/4" NPT Male	
208	Acetylene/F. Gases CGA-023:	
	Inlet: B-Size Male LH; Outlet: 1/4" NPT Male	
208-F	Acetylene/F. Gases CGA-023:	
	Inlet: B-Size Male LH; Outlet: 1/4" NPT Female	
212	Acetylene/F. Gases CGA-023:	
	Inlet: B-Size Male LH; Outlet: 1/8" NPT Female	
209	Oxygen CGA-022:	
010	Inlet: B-Size Male RH; Outlet: B-Size Male RH	8
210	Acetylene/F. Gases CGA-023:	OLE AD
015 AD	Inlet: B-Size Male LH; Outlet: B-Size Male LH	205 215-AR
215-AR	Inert Gas CGA-032:	
015 AI	Inlet: 1/4" NPT Male; Outlet: 5/8"-18 Female RH	
215-AL	Inert Gas CGA-033:	
215-FR	Inlet: 1/4" NPT Male; Outlet: 5/8"-18 Female LH Inert Gas CGA-032:	
213-FK	Inlet: 5/8"-18 Male Swivel Nut RH; Outlet: 5/8"-18 Female RH	
	Iniel. 5/6 -16 Male Swiver Norkh, Ouliel. 5/6 -16 remale kn	
	PRESSURES TO 3000 PSIG (20,700 kPa)	
	All Non-Corrosive Gases:	
211-E	Inlet: 1/8" NPT Male; Outlet: 1/8" NPT Male	
211	Inlet: 1/4" NPT Male; Outlet: 1/4" NPT Male	
217	Inlet: 1/4" NPT Male; Outlet: 1/4" NPT Female	
218	Inlet: 1/4" NPT Female; Outlet 1/4" NPT Male	
218-D	Inlet: 1/4" NPT Female; Outlet 1/4" NPT Female	

SAFETY RELIEF VALVES

For Gaseous or Liquid Nitrogen, Oxygen, Air and other Cryogenic Fluids

- Use in cryogenic, pressure vessel, manifold and other demanding applications
- Silicone seat provides superior sealing/resealing
- Heavy duty brass construction resists corrosion

1/4" NPT RELIEF VALVE

- Accurate Cracking Pressure:
 ± 3 PSIG to 70 PSIG
 4% of set pressure over 70 PSIG
- Temperature Range:
 100°F to +165°F
 - -73°C to +74°C
- Pressure Settings (PSIG)
 22, 35, 50, 100, 125, 230, 235, 350
 (others available upon request)
- Orifice Size: 1/4" Diameter
- Flow Coefficient (Cv Factor): .65 Typical

1/2" NPT RELIEF VALVE

- Accurate Cracking Pressure:
 ± 5 PSIG to 100 PSIG
 ± 10 PSIG of set pressure over 100 PSIG
- Temperature Range: -100°F to +165°F -73°C to +74°C
- Pressure Settings (PSIG)
 60, 75, 100, 150, 200, 250, 375
 (others available upon request)
- Orifice Size: 5/16" Diameter
- Flow Coefficient (Cv Factor): 1.3 Typical

PART NO.	DESCRIPTION	
	1/4" NPT Inlet Relief Valves	SAFETY RELIEF VALVES, BRASS
WMV-4-22	22 PSIG Setting	JAPETT RELIEF VALVES, DRASS
WMV-4-35	35 PSIG Setting	
WMV-4-50	50 PSIG Setting	
WMV-4-100	100 PSIG Setting	
WMV-4-125	125 PSIG Setting	
WMV-4-230	230 PSIG Setting	
WMV-4-235	235 PSIG Setting	
WMV-4-350	350 PSIG Setting	
WMV-4-7	Pipe-away Adaptor, All Models	
	1/2" NPT Inlet Relief Valves	
WMV-8-60	60 PSIG Setting	
WMV-8-75	75 PSIG Setting	
WMV-8-100	100 PSIG Setting	
WMV-8-150	150 PSIG Setting	
WMV-8-200	200 PSIG Setting	
WMV-8-250	250 PSIG Setting	
WMV-8-300	300 PSIG Setting	
WMV-8-350	350 PSIG Setting	
WMV-8-375	375 PSIG Setting	
WMV-8-7	Pipe-away Adaptor, All Models	

	PART NO.	INSIDE DIMENSION	LENGTH	METAL THICKNESS
BRASS DUAL HOSE BRACES, OVAL	Dimensions In Inches			
	9116	.448 x .890	15/32	.019
	9979	.474 x .943	15/32	.019
	9940-P	.535 x 1.071	3/4	.024
	453	.593 x 1.238	3/4	.025
9940-P	453-A	.640 x 1.310	3/4	.025
9110	454	.700 x 1.325	3/4	.025

PART NO.	FOR HOSE ID	CLAMP ID	
	Dimensions In Inches		HOSE CLAMPS
500	3/16"	7/16"	
501	1/4"	1/2"	
502	1/4"	9/16"	
503	3/8″	5/8"	502
504	3/8″	11/16"	
505	3/8″	3/4"	500

	PART NO.	DESCRIPTION
HAND-HELD FERRULE CRIMP TOOLS		Crimp with Hammer Strike or Vise Pressure:
	C-1	2 Hole Jaw 5/8" Wide, Use on 3/16", 1/4" Hose
	C-3	3 Hole Jaw 1" Wide, Use on 3/16", 1/4", 3/8" Hose
	C-3B	3 Hole Jaw 1" Wide, Use on 1/4", 5/16", 3/8" Hose
63-69		Crimp with Hand-Grip Pressure:
	C-5	2 Hole Jaw 1/2" Wide, Use on 3/16", 1/4" Hose
C-5A C-3	C-5A	3 Hole Jaw 1/2" Wide, Use on 5/16", 11/32", 27/64" Hose
	C-6	2 Hole Jaw 1/2" Wide, Use on 5/8", 11/16" Hose

PART NO.	DESCRIPTION	
5111-A	Bench Model Hose Crimper Dies need to be ordered separately Dies are available in standard sets listed in Ferrule Table on page 20. Each set includes four segments. Dies are available with plain contracting surface (CD) or special three-ribbed surface (CDR). Sets are ordered by using die numbers in the Ferrule Table. Examples: Plain Die for Ferrule K-K: Order CD-38 Ribbed Die for Ferrule K-K: Order CDR-37	BENCH FERRULE CRIMPING TOOL 5111-A

	PART NO.	DESCRIPTION
HEAVY-DUTY FERRULE CRIMP MACHINE	CR-100	Heavy-Duty Ferrule Crimp Machine
Crimps Ferrules on 3/16", 1/4", 5/16", 3/8" Hose. Die Width, 1/2"	Replacement	Parts:
	CR-100A	Die Block #1 with Pin
	CR-100B	Die Block #2
	CR-100C	Die Block #3
	CR-100D	Die Block #4
	CR-100E	Die Block #5 (2 pcs.)
TO THE PERSON NAMED IN COLUMN TO THE	CR-100F	Replacement Handle
CR-100	CR-100G	Handle Pivot Pin only
	CR-100H	Handle Pivot Pin/Ring set
	CR-100J	Cap Screw



PART NO.	INSIDE DIAMETER	LENGTH	RECOMMENDED	5111 PLAIN	-A DIE
NO.	DIAMETER	LENGTH	HAND CRIMP TOOL	PLAIN	RIBBED
			In Inches * Smallest To Largest ID		
6231	.330	1/2″	C-5A	-	CDR-46
833	.358	1/2″	C-5A	-	CDR-45
622	.380	1/2″	C-5A	-	-
620	.410	1/2″	C-5A	-	-
<i>7</i> 69	.450	9/16"	C-1, C-5, C-5A, CR-100	-	CDR-41
4750	.478	11/16"	CR-100	-	CDR-41
624	.500	1/2″	CR-100	-	CDR-40
7322	.500	1"	C-3B	-	CDR-39
625	.525	1/2″	C-3B	-	CDR-39
7323	.525	1"	C-3B	CD-38	CDR-38
626	.548	31/64"	C-3B	-	CDR-38
7325	.562	1"	C-3B, C-5, CR-100	CD-38	CDR-37
3588	.564	3/4"	C-3B, C-5, CR-100	CD-38	CDR-37
K-K	.575	31/64"	C-1, C-3B, C-5,C-3, CR-100	CD-38	CDR-37
7326	.593	1"	C-1, C-3B, C-3, C-5	-	CDR-36
J-J	.600	1/2"	C-1, C-3B, C-3, C-5	_	CDR-36
I-I	.625	1/2"	C-3B, C-6, CR-100	-	CDR-35
7327	.625	1"	C-3B, C-6, CR-100	_	CDR-35
H-H	.650	1/2"	C-6	-	CDR-34
7328	.656	1"	C-3B, C-6, CR-100	_	CDR-34
G-G	.675	33/64"	C-3B, C-6, CR-100	-	-
7329	.687	1"	C-3, C-6, CR-100	_	-
F-F	.700	33/64"	C-3, C-6, CR-100	-	CDR-32
7330-B	.718	1"	C-3, C-6	_	-
E-E	.725	17/32"	C-3, C-6	_	-
7331	.750	1"	C-3, C-6	-	-
C-C	.775	17/32"	C-3, C-6	_	-
7332	.781	1"	C-3, C-6	-	-
7333	.812	1"	5111-A**	CD-28	-
7244-A	.875	27/32"	5111-A**	CD-26	CDR-25
5029-A	.900	27/32"	5111-A**	CD-25	-
7242-A	.937	27/32"	5111-A**	-	-
5028-A	.975	27/32"	5111-A**	CD-22	-

Since there is no industry standard for hose wall thickness, the ID of the hose cannot be used to determine the correct ferrule.

To determine the proper size ferrule, measure the OD of the hose (as a decimal) and go up to the next larger size Ferrule ID listed above.

Example: If the hose OD is .555 "use a #7325 Ferrule, which has an ID of .562".

See page 19 for listing and descriptions of all Western hand crimp tools and model 5111-A bench tool.

^{**} Use of hand tool is not recommended. Model 5111-A is a heavy-duty bench style ferrule machine.



HOSE REPAIR KITS

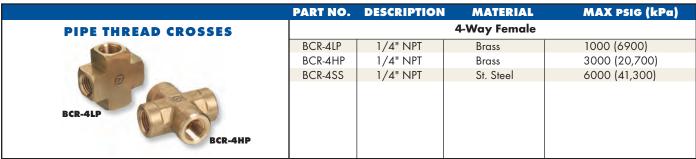
Hose repair kits include crimping tool, nuts, couplers, splicers, nipples and ferrules. (See page 19 for more information on crimp tools included in the kits)

PART NO.	DESCRIPTION
	HOSE REPAIR KITS WITH
	"HAMMER-STRIKE" CRIMP TOOL: A-SIZE (3/8"-24) & B-SIZE (9/16"-18) FITTINGS
CK-1	Kit with C-1 Crimp Tool for 3/16", 1/4" ID Hose
CK-3	Kit with C-3 Crimp Tool for 3/16", 1/4", 3/8" ID Hose
CK-20	Kit with C-1 Crimp Tool for 3/16", 1/4" ID Hose
CK-22	Kit with C-1 Crimp Tool, for 1/4" ID Hose, B-Size Fittings Only
	HOSE REPAIR KITS WITH
	"HAND-GRIP" CRIMP TOOL: B-SIZE (9/16"-18) FITTINGS ONLY
CK-5	Kit with C-5 Crimp Tool for 3/16", 1/4" ID Hose (A & B size nuts)
CK-6	Kit with C-6 Crimp Tool for 5/16", 3/8" ID Hose
CK-24	Kit with C-5 Crimp Tool for 3/16", 1/4" ID Hose
CK-26	Kit with C-5 Crimp Tool for 1/4" ID Hose, B-Size Fittings Only
	MINI HOSE REPAIR KIT
CK-27	A-Size (3/8"- 24) & B-Size (9/16"- 18) Mini Kit (Does not include Crimp Tool)
CK-28	B-Size (9/16"- 18) Mini Kit for 1/4" ID Hose (Does not include Crimp Tool)
CK-30	B-Size Inert (5/8"- 18) Mini Kit for 1/4" ID Hose (Does not include Crimp Tool)
	HOSE REPAIR KIT
	B-SIZE (9/16"-18) FITTINGS ONLY
CK-7	B-Size (9/16"-18) Kit, 189 Fittings in Case (Does not include Crimp Tool)
CK-8	A-Size (3/8"- 24) Kit, 94 Fittings in Case (Does not include Crimp Tool)
	HOSE REPAIR KIT CASE ONLY
A10004	Western Kit Case, 11" x 7" x 1 1/4"

	PART NO.	DESCRIPTION
BRASS FERRULE	CK-10	Ferrule Kit, 134 Pieces, C-3B Crimp Tool
&CRIMPING TOOL KIT		

PART NO.	DESCRIPTION	MATERIAL	MAX PSIG (kPa)					
	(90° Female to F	emale NPT)						
BEL-4-4LP	1/4" x 1/4"	Brass	1000 (6900)					
BEL-4HP	1/4" x 1/4"	Brass	3000 (20,700)					
BEL-6HP	3/8" x 3/8"	Brass	3000 (20,700)					
BEL-8HP	1/2" x 1/2"	Brass	3000 (20,700)					
	(90° Female to Male NPT)							
BL-2-2LP	1/8" x 1/8"	Brass	1000 (6900)					
BL-2HP	1/8" x 1/8"	Brass	3000 (20,700)					
BL-4-2LP	1/4" x 1/8"	Brass	1000 (6900)					
BL-4-4LP	1/4" x 1/4"	Brass	1000 (6900)					
BL-4SS	1/4" x 1/4"	Stainless Steel	6000 (41,300)					
BL-4HP	1/4" x 1/4"	Brass	3000 (20,700)					
BL-6HP	3/8" x 3/8"	Brass	3000 (20,700)					
BL-8HP	1/2" x 1/2"	Brass	3000 (20,700)					
	(45° Female to Male NPT)							
BSL-4-4LP	1/4" x 1/4"	Brass	1000 (6900)					
BSL-4HP	1/4" x 1/4"	Brass	3000 (20,700)					





PART NO.	DESCRIPTION	MATERIAL	MAX PSIG (kPa)	
	3-Way Female:			PIPE THREAD TEES
BFT-2LP	1/8" NPT	Brass	1000 (6900)	
BFT-2HP	1/8" NPT	Brass	3000 (20,700)	
BFT-4LP	1/4" NPT	Brass	1000 (6900)	BFT-4HP
BFT-4HP	1/4" NPT	Brass	3000 (20,700)	BPT-4MP
BFT-4SS	1/4" NPT	St. Steel	6000 (41,300)	
BFT-6HP	3/8" NPT	Brass	3000 (20,700)	
BFT-12HP	3/4" NPT	Brass	3000 (20,700)	
	Female x Male:			BST-4LP
BMT-2HP	1/8" NPT (Branch)	Brass	3000 (20,700)	
BMT-4LP	1/4" NPT (Branch)	Brass	1000 (6900)	
BST-4LP	1/4" NPT (Street)	Brass	1000 (6900)	BMT-4LP
BMT-4HP	1/4" NPT (Branch)	Brass	3000 (20,700)	
BST-4HP	1/4" NPT (Street)	Brass	3000 (20,700)	

	PART NO.	DESCRIPTION	LENGTH	HEX
PIPE THREAD REDUCER COUPLINGS,	В	RASS, PRESSURES TO 3000	PSIG (20,700	kPa)
FEMALE TO FEMALE	BF-4-2HP	1/4" NPT x 1/8" NPT	1.093"	3/4"
	BF-6-4HP	3/8" NPT x 1/4" NPT	1.281"	7/8"
	BF-8-4HP	1/2" NPT x 1/4" NPT	1.671"	1-1/8"
	BF-12-8HP	3/4" NPT x 1/2" NPT	1.700"	1-3/8"
BF-4-2HP				

	PART NO.	DESCRIPTION	MATERIAL	LENGTH	HEX
PIPE THREAD ADAPTORS,	BA-4-2HP	1/4" NPT x 1/8" NPT	Brass	1.062"	3/4"
FEMALE TO MALE	BA-4HP	1/4" NPT x 1/4" NPT	Brass	1.281"	3/4"
To 3000 PSIG (20,700 kPa):	BA-6-4HP	3/8" NPT x 1/4" NPT	Brass	1.312"	7/8"
10 3000 F316 (20,700 KF4).	BA-8-4HP	1/2" NPT x 1/4" NPT	Brass	1.500"	1-1/8"
	BA-8-6HP	1/2" NPT x 3/8" NPT	Brass	1.562"	1-1/8"
BA-4-2HP					

PART NO.	DESCRIPTION	MATERIAL	LENGTH	HEX	
	To 3000 PSIG (20,700	kPa):			PIPE THREAD HEX NIPPLES
B-2HP	1/8" NPT x 1/8" NPT	Brass	.937"	7/16"	MALE TO MALE
B-4HP	1/4" NPT x 1/4" NPT	Brass	1.437"	5/8"	
B-6HP	3/8" NPT x 3/8" NPT	Brass	1.500"	11/16"	
B-8HP	1/2" NPT x 1/2" NPT	Brass	1.875"	7/8"	
B-9HP	3/4" NPT x 3/4" NPT	Brass	1.937"	1-1/8"	
	To 6000 PSIG (41,300	kPa)			
B-4SS	1/4" NPT x 1/4" NPT	St. Steel	1.437"	5/8"	
					B-4ss
					B-4HP

	PART NO.	DESCRIPTION	MATERIAL	LENGTH	HEX	
PIPE THREAD COUPLINGS,		To 3000 PSIG (20,70	0 kPa):			
FEMALE TO FEMALE	BF-2HP	1/8" NPT x 1/8" NPT	Brass	.800"	9/16"	
	BF-4HP	1/4" NPT x 1/4" NPT	Brass	1.18 7 "	3/4"	
	BF-6HP	3/8" NPT x 3/8" NPT	Brass	1.180"	7/8"	
	BF-8HP	1/2" NPT x 1/2" NPT	Brass	1.500"	1-3/8"	
	BF-12HP	3/4" NPT x 3/4" NPT	Brass	1.520"	1-3/8"	
BF-4SS	To 6000 PSIG (41,300 kPa):					
Br-433	BF-4SS	1/4" NPT x 1/4" NPT	St. Steel	1.187"	3/4"	
BF-4HP						

PART NO.	DESCRIPTION	MATERIAL	LENGTH	HEX	
B-4-2HP	1/4" NPT x 1/8" NPT	Brass	1.250"	5/8"	PIPE THREAD REDUCER BUSHINGS,
B-6-4HP	3/8" NPT x 1/4" NPT	Brass	1.467"	11/16"	MALE TO MALE
B-8-4HP	1/2" NPT x 1/4" NPT	Brass	1.687"	7/8"	Pressures to 3000 PSIG 20,700 kPa)
B-8-6HP	1/2" NPT x 3/8" NPT	Brass	1.718"	7/8"	110335103 10 0000 1 310 20/7 00 Ki u/
					B-4-2HP

PART NO.	DESCRIPTION	MATERIAL	LENGTH	HEX	
BE-2-25HP	1/8" NPT	Brass	2-1/2"	9/16"	PIPE THREAD EXTENSION ADAPTORS,
BE-4-3HP	1/4" NPT	Brass	3"	3/4"	FEMALE TO MALE
					Pressures to 3000 PSIG (20700 kPa)
					BE-4-3HP

	PART NO.	DESCRIPTION	LENGTH	MATERIAL	. HEX
PIPE THREAD BUSHINGS,	BB-2-4HP	1/8" NPT x 1/4" NPT	.875"	Brass	5/8"
FEMALE TO MALE	BB-2-6HP	1/8" NPT x 3/8" NPT	.906"	Brass	11/16"
Pressures to 3000 PSIG (20,700 kPa)	BB-4-6HP	1/4" NPT x 3/8" NPT	.968"	Brass	3/4"
1 10335103 10 0000 1 310 (20)7 00 KI u	BB-4-8HP	1/4" NPT x 1/2" NPT	1.125"	Brass	7/8"
	BB-4-12HP	1/4" NPT x 3/4" NPT	1.168"	Brass	1-1/8"
	BB-6-8HP	3/8" NPT x 1/2" NPT	1.125"	Brass	7/8"
	BB-8-12HP	1/2" NPT x 3/4" NPT	1.168"	Brass	1-1/8"
BB-4-8HP					

PART NO.	DESCRIPTION	MATERIAL	HEX	
	Pressures to 3000 PS	IG (20,700 kPa)		PIPE THREAD CAPS & PLUGS
PC-2HP	Cap, 1/8" NPT F	Brass	5/8"	
PC-4HP	Cap, 1/4" NPT F	Brass	3/4"	
PC-6HP	Cap, 3/8" NPT F	Brass	7/8"	
PC-8HP	Cap, 1/2" NPT F	Brass	1-1/8"	
P-4HP	Hex Plug, 1/4" NPT M	Brass	5/8"	P-4HP PC-4HP
P-6HP	Hex Plug, 3/8" NPT M	Brass	7/8"	Page
P-8HP	Hex Plug, 1/2" NPT M	Brass	1-1/8"	
	Pressures to 6000 PSI	G (41,300 kPa)		
P-4SS	Hex Plug, 1/4" NPT	Stainless Steel	5/8"	

PART NO.	DESCRIPTION	MATERIAL	LENGTH
BN-2-25HP	1/8" NPT	Brass	2-1/2"
BN-4-15HP	1/4" NPT	Brass	1-1/2"
BN-4-20HP	1/4" NPT	Brass	2"
BN-4-30HP	1/4" NPT	Brass	3"
BN-4-35HP	1/4" NPT	Brass	3-1/2"
BN-4-50HP	1/4" NPT	Brass	5"
BN-6-35HP	3/8" NPT	Brass	3-1/2"
BN-8-35HP	1/2" NPT	Brass	3-1/2"
	BN-2-25HP BN-4-15HP BN-4-20HP BN-4-30HP BN-4-35HP BN-4-50HP BN-6-35HP	BN-2-25HP 1/8" NPT BN-4-15HP 1/4" NPT BN-4-20HP 1/4" NPT BN-4-30HP 1/4" NPT BN-4-35HP 1/4" NPT BN-4-50HP 1/4" NPT BN-6-35HP 3/8" NPT	BN-2-25HP 1/8" NPT Brass BN-4-15HP 1/4" NPT Brass BN-4-20HP 1/4" NPT Brass BN-4-30HP 1/4" NPT Brass BN-4-35HP 1/4" NPT Brass BN-4-50HP 1/4" NPT Brass BN-6-35HP 3/8" NPT Brass

ORDERING INFORMATION - FILTERS FOR REGULATOR INLET NUTS & NIPPLES

Most brass and stainless steel nipples may be ordered in any of the following 3 configurations:

1. BRASS AND STAINLESS STEEL NIPPLES WITHOUT A FILTER.

Simply order the part numbers as listed in the tables on pages 25 through 32 of this catalog.

2. BRASS NIPPLES REQUIRING A FILTER RECESS. (NO FILTER INSTALLED)

Add a "-S" to the part numbers listed in the tables on pages 25 through 32 of this catalog.

Brass nipples may be ordered with a filter recess. Filters are placed at the front or rear of the nipple, depending on the nipple design.

Example:



Part No. 63 - 5 - Brass Nipple with recess

3. BRASS AND STAINLESS STEEL NIPPLES WITH INSTALLED FILTER.

Add a "-SF" to the part numbers listed in the tables of pages 25 through 32 of this catalog.



Part No. CO - 3SF - 100 Mesh stainless steel filter

PART NO.	DESCRIPTION		
S-2	100 Mesh Stainless Steel: 140 Microns	FILTERS FOR	REGULATOR
S-3	Porous Metal: Nickel Plated Bronze, 45 Microns	INLET N	IPPLES
*May be used wit	th all stainless steel and brass nipples, except for CGA-320 nipples	5-2 100 - Mesh Stainless Steel	s-3 Porous Metal

	PART NO. DESCRIPTION	
RETAINER RING	M00-5 Nipple Retainer Ring, Steel	
FOR SELECTED NIPPLES	*For use only in specially grooved nipples. Ring prevents nut from sliding down to the r	ipple.
In Position		

PRODUCT SPECIFICATION GUIDE AND ORDERING INFORMATION FOR REGULATOR INLET NUTS AND NIPPLES

Western offers nuts and nipples in a variety of materials and styles to fit a full range of gas service requirements. Five different types of nut/nipple combinations are available:

- Brass nut and nipple
- Stainless steel nut and nipple
- Nut and nipple with check valve
- Nut and nipple recessed for tubing
- Hand tight nut and nipple

Please note that all types may not be available for certain gas services.

NIPPLES WITH CHECK VALVES

Nipples with integral check valves are designed to provide additional safety in Manifold Systems and other equipment.

- Check Valve Nipples can be built into Pigtails, Tee Connections and Manifold Blocks to resist back flow of gases from lines, equipment and cylinders.
- Check valves are factory installed and are 100% tested.

Check valves are for reverse flows only – they are not to be used as Flashback Arrestors.

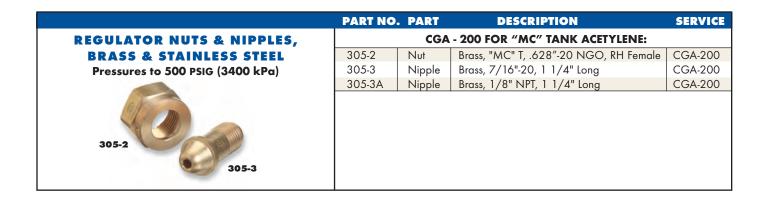
(See page 36 for more information on Western's line of flashback arrestors.)

HAND TIGHT NUTS & NIPPLES

Western Hand-Tight Nuts provide for easy installation and are available in brass or with plastic grips.

- Lightweight plastic grips have labels which are color-coded for gas service.
- All brass nuts are machined to CGA specifications and designed with wrench flats.
- Soft tip or o-ring type nipples always should be used with hand-tight nuts.
- CGA fittings rated over 3000 PSIG do not have soft tips and final gastight seating requires wrench action.

PART NO.	PART	DESCRIPTION	SERVICE	
	CGA - 11	O FOR GASES IN SMALL CYLINDER	RS:	REGULATOR NUTS & NIPPLES, BRASS
110-3SF	Nipple	Brass, 1/8" NPT, 1-3/4" Long, .3125-32 UNEF-2A-RH-EXT	CGA-110	Pressures to 3000 PSIG (20,700 kPa)
CGA - 1	70 FOR N	ON-CORROSIVE GASES IN SMALL	CYLINDERS:	
170-2	Nut	Brass, .5625"-18 UNF-2B-RH Female	CGA-170	170-3SF
170-3SF	Nipple	Brass, 1/8" NPT, 1-1/2" Long	CGA-170	
170-4	Washer	Nylon	CGA-170	
170-5	Adaptor	Brass, 1/8" NPT, 1-1/32" Long	CGA-170	
CGA - 1	80 FOR N	ON-CORROSIVE GASES IN SMALL	CYLINDERS:	170-2
180-2	Nut	Brass, .625"-18 UNF-2B, RH Female	CGA-180	170-4
180-3	Nipple	Brass, 1/8" NPT, 1-3/4" Long	CGA-180	
180-4	Washer	PTFE	CGA-180	
180-5	Adaptor	Brass, CGA-180 to 1/4" NPT Male	CGA-180	



	PART NO. PART	DESCRIPTION	SERVICE
NIPPLE ASSEMBLY		CGA - 240 FOR AMMONIA:	
Pressures to 500 PSIG (3445 kPa)	SS-24-3 Nipple	St. Steel, Nipple, 1/4" NPT	CGA-240

PART NO	. PART	DESCRIPTION	SERVICE	
	CGA - 280	FOR MEDICAL BREATHING MIX	TURES:	REGULATOR NUTS & NIPPLES, BRASS
284	Nut	Brass, .750"-14 NGO, RH Female	CGA-280	Pressures to 3000 PSIG (20,700 kPa)
283	Nipple	Brass, 1/4" NPT, 2" Long	CGA-280	
29-2	Nut	Brass, .803"-14 UNS-2A, RH Male		29-2
			CGA-296 CGA-296	
29-3	Nipple	Brass, 1/4" NPT, 3" Long		
6296	Nut	Brass, Hand-Tight, RH Male	CGA-296	29-3
6296-3	Nipple	Hand-Tight, 1/4" NPT, 3" Long	CGA-296	
6296-0	O-Ring	Replacement	CGA-296	

	PART NO.	PART	DESCRIPTION	SERVICE
REGULATOR NUTS		CGA -	300 FOR COMMERCIAL ACETYLEN	E:
& NIPPLES, BRASS	16-2	Nut	Brass, .830"-14 NGO, RH Female	CGA-300
Pressures to 500 PSIG (3445 kPa)	16-3	Nipple	Brass, 1/4" NPT, 1 15/16" Long	CGA-300
	16-8	Nipple	Brass, 1/4" NPT, 2 1/2" Long	CGA-300
	16-8CV	Nipple	Brass, 1/4" NPT, 2 1/2" Long w/CV	CGA-300
() () () () () () () () () ()	616-2	Nut	Brass, Hand-Tight RH Female	CGA-300
	616-2P	Nut	Hand-Tight, Plastic Grip, RH Female	CGA-300
16-2	616-3	Nipple	Hand-Tight, 1/4" NPT, 2 1/2" Long	CGA-300
16-3	616-PT	Tip	Soft Tip, Replacement	CGA-300
10-0		·		

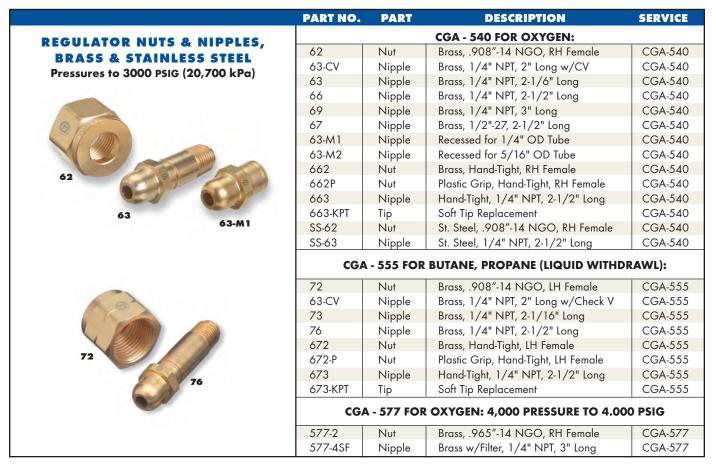
PART NO.	PART	DESCRIPTION	SERVICE
	CG	A - 320 FOR CARBON DIOXIDE:	
CO-2	Nut	Brass, .830"-14 NGO RH Female	CGA-320
CO-3	Nipple	Brass, 1/4" NPT, 2" Long w/washer	CGA-320
CO-4	Nipple	Brass, 1/4" NPT, 2 1/2" Long w/washer	CGA-320
CO-4CV	Nipple	Brass, 1/4" NPT, 2 1/2" Long w/Check	CGA-320
CO-7	Nipple	Brass, 1/2"-27, 2 1/2" Long	CGA-320
CO-8	Nipple	Brass, 1/4" NPT, LH, 2" Long	CGA-320
CO-3M2	Nipple	Recessed for 5/16" OD Tube	CGA-320
6-CO-2	Nut	Brass, Hand-Tight, RH Female	CGA-320
6-CO-2P	Nut	Plastic Grip, Hand-Tight, RH Female	CGA-320
6-CO-4	Nipple	Hand-Tight, 1/4" NPT, 2 1/2" Long	CGA-320
6-CO-4M1	Nipple	Hand-Tight, Recessed for 1/4" Tube	CGA-320
SS-CO-2	Nut	St. Steel, .830"-14 NGO, RH Female	CGA-320
SS-CO-3	Nipple	St. Steel, 1/4" NPT, 2" Long	CGA-320
CO-1TW	Washer	PTFE, Snap-In	CGA-320
CO-11 W	Washer	Fiber, Flat	CGA-320
CO-5	Washer	PTFE, Flat	CGA-320
		·	
CO-6N	Washer	Nylon, Snap-In	CGA-320
	CC	GA - 326 FOR NITROUS OXIDE:	
13-2	Nut	Brass, .830"-14 NGO, RH Female	CGA-326
13-3	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-326
13-3CV	Nipple	Brass, 1/4" NPT, 2-1/2" Long w/Check V	CGA-326
613-2	Nut	Brass, Hand-Tight, RH Female	CGA-326
613-2P	Nut	Plastic Grip, Hand-Tight, RH Female	CGA-326
613-5	Nipple	Hand-Tight, 1/4" NPT, 2-1/2" Long	CGA-326
613-KPT	Tip	Soft Tip, Replacement	CGA-326
SS-13-2	Nut	St. Steel, .830"-14 NGO, RH Female	CGA-326
SS-13-2	Nipple	St. Steel, 1/4" NPT, 2-1/2" Long	CGA-326
		<u> </u>	
C		FOR NON-CORROSIVE GASES (BRAS RROSIVE GASES (STAINLESS STEEL):	3)
224			CC4 220
334	Nut	Brass, .830"-14 NGO, LH Female	CGA-330
333	Nipple	Brass, 1/4" NPT, 2" Long	CGA-330
333-A	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-330
SS-334	Nut	St. Steel, .830"-14 NGO, LH Female	CGA-330
SS-333	Nipple	St. Steel, 1/4" NPT, 2" Long	CGA-330
335	Washer	PTFE	CGA-330
CO-6N	Washer	Nylon, Snap-In	CGA-330
		CGA - 346 FOR AIR:	
14-2	Nut	Brass, .830"-14 NGO, RH Female	CGA-346
14-3	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-346
14-3CV	Nipple	Brass, 1/4" NPT, 2 -/2" Long w/Check	CGA-346
614-2	Nut	Brass, Hand-Tight, RH Female	CGA-346
614-2P	Nut	Plastic Grip, Hand-Tight, RH Female	CGA-346
		Hand-Tight, 1/4" NPT, 2-1/2" Long	
614-5	Nipple		CGA-346
614-KPT	Tip	Soft Tip Replacement	CGA-346
SS-14-2	Nut	St. Steel, .830"-14 NGO, RH Female	CGA-346
SS-14-3	Nipple	St. Steel, 1/4" NPT, 2-1/2" Long	CGA-346

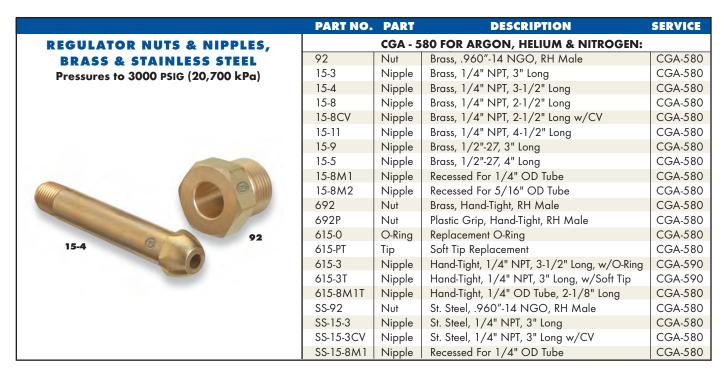
	PART NO.	PART	DESCRIPTION	SERVICE
REGULATOR NUTS & NIPPLES,		CG	A - 347 FOR AIR/HIGH PRESSURE:	
BRASS & STAINLESS STEEL	347-2	Nut	Brass, .830"-14 NGO, RH Female	CGA-347
Pressures 3001 PSIG TO 5500 PSIG (37,950 kPa)	347-3	Nipple	Brass, 1/4" NPT, 3" long	CGA-347
	6347-2	Nut	Hand-Tight, RH Female	CGA-347
() () () () () () () () () ()	6347-3	Nipple	Hand-Tight, 1/4" NPT, 3" Long	CGA-347
	6347-3-3	O-Ring	Replacement	CGA-347
	SS-347-2	Nut	St. Steel, .830"-14 NGO, RH Female	CGA-347
347-2	SS-347-3	Nipple	St. Steel, 1/4" NPT, 3" Long	CGA-347
	SS-6347-2	Nut	Hand-Tight, St.Steel, RH Female	CGA-347
347-3	SS-6347-3	Nipple	Hand-Tight, St. Steel, 1/4" NPT, 3" Long	CGA-347

PART NO.	PART	DESCRIPTION	SERVICE	
	CGA - 3	350 FOR HYDROGEN/NATURAL GAS:		REGULATOR NUTS & NIPPLE
82	Nut	Brass, .830"-14 NGO, LH Female	CGA-350	BRASS & STAINLESS STEEL
83	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-350	Pressures to 3000 PSIG (20,700 kPa)
83-CV	Nipple	Brass, 1/4" NPT, 2-1/2" Long w/Check V	CGA-350	
83-M1	Nipple	Recessed for 1/4" OD Tube	CGA-350	
83-M2	Nipple	Recessed for 5/16" OD Tube	CGA-350	
87	Nipple	Brass, 1/4" NPT, 3" Long	CGA-350	
682	Nut	Brass, Hand-Tight, LH Female	CGA-350	82
682P	Nut	Plastic Grip, Hand-Tight, LH Female	CGA-350	82
683	Nipple	Hand-Tight, 1/4" NPT, 2-1/2" Long	CGA-350	
683-PT	Tip	Soft Tip Replacement	CGA-350	
SS-82	Nut	St. Steel, .830"-14 NGO, LH Female	CGA-350	83
SS-83	Nipple	St. Steel, 1/4" NPT, 2-1/2" Long	CGA-350	
SS-83M1	Nipple	Recessed for 1/4" OD Tube	CGA-350	
	CGA	- 410 FOR CANADIAN ACETYLENE:		
410-2	Nut	Brass, .855"-14 NGO, LH Female	CGA-410	
410-3	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-410	(8)
	CG	A - 500 FOR MEDICAL MIXTURES:		500-2
500-2	Nut	Brass, .880″-14 NGO, RH Male	CGA-500	300-2
15-8	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-500	
15-8CV	Nipple	Brass, 1/4" NPT, 2-1/2" Long w/CV	CGA-500	15-8
15-3	Nipple	Brass, 1/4" NPT, 3" Long	CGA-500	
15-4	Nipple	Brass, 1/4" NPT, 3-1/2" Long	CGA-500	
15-11	Nipple	Brass, 1/4" NPT, 4-1/2" Long	CGA-500	
15-9	Nipple	Brass, 1/2"-27, 3" Long	CGA-500	
	Nipple	Recessed for 1/4" OD Tube	CGA-500	
15-8M1	· 1.PP.0			
15-8M1 15-8M2	Nipple	Recessed for 5/16" OD Tube	CGA-500	

PART NO.	PART	DESCRIPTION	SERVICE		
CGA - 510 FOR POL ACETYLENE:					
15-2	Nut	Brass, .880"-14 NGO, LH Male	CGA-510		
15-3	Nipple	Brass, 1/4" NPT, 3" Long	CGA-510		
15-4	Nipple	Brass, 1/4" NPT, 3-1/2" Long	CGA-510		
15-5	Nipple	Brass, 1/2"-27, 4" Long	CGA-510		
15-8	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-510		
15-8CV	Nipple	Brass, 1/4" NPT, 2-1/2" Long w/Check	CGA-510		
15-9	Nipple	Brass, 1/2"-27, 3" Long	CGA-510		
15-11	Nipple	Brass, 1/4" NPT, 4-1/4" Long	CGA-510		
15-8M1	Nipple	Recessed for 1/4" OD Tube	CGA-510		
15-8M2	Nipple	Recessed for 5/16" OD Tube	CGA-510		
15-8M3	Nipple	Recessed for 3/8" OD Tube	CGA-510		
615-2	Nut	Brass, Hand-Tight, LH Male	CGA-510		
615-2P	Nut	Plastic Grip, Hand-Tight, LH Male	CGA-510		
615-3	Nipple	Hand-Tight, 1/4" NPT, 3-1/2" Long, w/O-Ring	CGA-510		
615-3T	Nipple	Hand-Tight, 1/4" NPT, 3" Long, w/Soft Tip	CGA-510		
615-8M1T	Nipple	Hand-Tight, Recessed for 1/4" Tube w/Soft Tip	CGA-510		
615-0	O-Ring	Replacement O-Ring	CGA-510		
615-PT	Tip	Soft Tip Replacement	CGA-510		
SS-15-2	Nut	St. Steel, .880"-14 NGO, LH Male	CGA-510		
SS-15-3	Nipple	St. Steel, 1/4" NPT, 3" Long	CGA-510		
SS-15-3CV	Nipple	St. Steel, 1/4" NPT, 3" Long w/CV	CGA-510		
SS-15-8M1	Nipple	Recessed for 1/4" OD Tube	CGA-510		
CGA - 520 FOR "B" TANK - ACETYLENE:					
300-2	Nut	Brass, .899"-18 NGO, RH Female	CGA-520		
300-3	Nipple	Brass, 1/4" NPT, 1-3/4" Long	CGA-520		







PART NO.	PART	DESCRIPTION	SERVICE	
	(GA - 590 FOR INDUSTRIAL AIR:		REGULATOR NUTS & NIPPLE
93	Nut	Brass, .960"-14 NGO, LH Male	CGA-590	BRASS & STAINLESS STEEL
15-3	Nipple	Brass, 1/4" NPT, 3" Long	CGA-590	Pressures to 3000 PSIG (20,700 kPa
15-4	Nipple	Brass, 1/4" NPT, 3-1/2" Long	CGA-590	
15-8	Nipple	Brass, 1/4" NPT, 2-1/2" Long	CGA-590	
15-8CV	Nipple	Brass, 1/4" NPT, 2-1/2" Long w/CV	CGA-590	
15-9	Nipple	Brass, 1/2"-27, 3" Long	CGA-590	
15-5	Nipple	Brass, 1/2"-27, 4" Long	CGA-590	
15-11	Nipple	Brass, 1/4" NPT, 4-1/2" Long	CGA-590	
15-8M1	Nipple	Recessed For 1/4" OD Tube	CGA-590	
15-8M2	Nipple	Recessed For 5/16" OD Tube	CGA-590	93
15-8M3	Nipple	Recessed For 3/8" OD Tube	CGA-590	93
693	Nut	Brass, Hand-Tight, LH Male	CGA-590	
693P	Nut	Plastic Grip, Hand-Tight, LH Male	CGA-590	15-3
615-3	Nipple	Hand-Tight, 1/4" NPT, 3-1/2" Long, w/O-Ring	CGA-590	15-5
615-3T	Nipple	Hand-Tight, 1/4" NPT, 3" Long, w/Soft Tip	CGA-590	
615-0	O-Ring	Replacement O-Ring	CGA-590	
615-PT	Tip	Soft Tip Replacement	CGA-590	
SS-93	Nut	St. Steel, .960"-14 NGO, LH Male	CGA-590	
SS-15-3	Nipple	St. Steel, 1/4" NPT, 3" Long	CGA-590	
SS-15-3CV	Nipple	St. Steel, 1/4" NPT, 3" Long w/CV	CGA-590	
SS-15-8M1	Nipple	Recessed For 1/4" OD Tube	CGA-590	
	CG	A - 660 FOR REFRIGERANT GASES:		
604	Nut	Brass, 1.035"-14 NGO, RH Female	CGA-660	603
603	Nipple	Brass, 1/4" NPT, 1-3/4" Long	CGA-660	
603-A	Nipple	Brass, 1/4" NPT, 2-1/4" Long	CGA-660	
SS-603A	Nipple	St. Steel, 1/4" NPT, 2-1/4" Long	CGA-660	604
SS-604	Nut	St. Steel, 1.035-14 NGO, RH Female	CGA-660	
665	Washer	PTFE	CGA-660	

PART NO.	PART	DESCRIPTION	SERVICE
		CGA - 670 FOR MIXTURES:	
SS-704	Nut	St. Steel, 1.035"-14 NGO, LH Female	CGA-670
SS-703A	Nipple	St. Steel, 1/4" NPT, 2-1/2" Long	CGA-670
665	Washer	PTFE	CGA-670

REGULATOR NUTS & NIPPLES, STAINLESS STEEL

Pressures to 500 PSIG (3400 kPa)

	PART NO.	PART	DESCRIPTION	SERVICE
REGULATOR NUTS & NIPPLES,			CGA - 677 FOR INERT GASES:	
STAINLESS STEEL	SS-60-2	Nut	St. Steel, 1.035"-14 NGO, LH Female	CGA-677
Pressures to 7500 PSIG (41,300 kPa)	SS-60-3	Nipple	St. Steel, 1/4" NPT, 2-1/2" Long	CGA-677
• • • •	SS-60-4	Nipple	St. Steel, 3/8" NPT, 3" Long	CGA-677
	SS-60M1	Nipple	Recessed For 1/4" OD Tube	CGA-677

PART NO.	PART	DESCRIPTION	SERVICE	
		CGA - 680 FOR INERT GASES:		REGULATOR NUTS & NIPPLES, BRASS
680-2	Nut	Brass, 1.040"-14 NGO RH Male	CGA-680	Pressures from 3000 PSIG (20,700 kPa)
680-3SF	Nipple	Brass w/Filter, 1/4" NPT, 3" Long	CGA-680	to 5500 PSIG (37,950 kPa)
680-4SF	Nipple	Brass w/Filter, 1/4" NPT, 3-1/2" Long	CGA-680	
6680	Nut	Hand-Tight (Use With 680-4SF Nipple)	CGA-680	
	CG	A - 695 FOR FLAMMABLE GASES:		680-2
695-2	Nut	Brass, 1.040"-14 NGO LH Male	CGA-695	
680-3SF	Nipple	Brass w/Filter, 1/4" NPT, 3" Long	CGA-695	
680-4SF	Nipple	Brass w/Filter, 1/4" NPT, 3-1/2" Long	CGA-695	680-35F
6695	Nut	Hand-Tight (Use With 680-4SF Nipple)	CGA-695	

	PART NO.	PART	DESCRIPTION	SERVICE
REGULATOR NUTS & NIPPLES, BRASS			CGA - 701 FOR OXYGEN:	
Pressures 4000 PSIG (27,600 kPa)	701-2	Nut	Brass, 1.108"-14 NGO, RH Female	CGA-701
to 5500 PSIG (37,950 kPa)	701-4SF	Nipple	Brass w/Filter, 1/4" NPT, 3" Long	CGA-701

PART NO	. PART	DESCRIPTION	SERVICE	
		CGA - 702 FOR AIR:		REGULATOR NUTS & NIPPLES, BRASS
702-2	Nut	Brass, 1.120"-14 NGO, RH Male	CGA-702	Pressures from 5500 PSIG (37,950 kPa)
680-3SF	Nipple	Brass w/Filter, 1/4" NPT, 3" Long	CGA-702	to 7500 PSIG (51,750 kPa)
680-4SF	Nipple	Brass w/Filter, 1/4" NPT, 3-1/2" Long	CGA-702	

	PART NO.	PART	DESCRIPTION	SERVICE
REGULATOR NUTS & NIPPLES,		CGA -	703 FOR METHANE & HYDROGEN:	
BRASS	703-2	Nut	Brass, 1.120"-14 NGO, LH Male	CGA-703
Pressures from 5500 PSIG (37,950 kPa)	680-3SF	Nipple	Brass w/Filter, 1/4" NPT, 3" Long	CGA-703
to 7500 PSIG (51,750 kPa)	680-4SF	Nipple	Brass w/Filter, 1/4" NPT, 3-1/2" Long	CGA-703

PART NO.	PART	DESCRIPTION	SERVICE	
		CGA - 705 FOR AMMONIA:		REGULATOR NUTS & NIPPLES,
SS-705	Nut	St. Steel, 1.125"-14 UNS-2A, RH Female	CGA-705	STAINLESS STEEL
SS-705-3	Nipple	1/4" NPT, 2-1/2" Long	CGA-705	Pressures to 3000 PSIG (20,700 kPa)
705	Washer	PTFE	CGA-705	

REVERSE FLOW CHECK VALVES

For torch and regulator applications, Western Check Valves guard against danger caused by plugged tips, over-pressurizing or incorrect startup procedures. Proper Check Valve installation helps prevent accidents caused by gases mixing in hoses, regulators or cylinders.

Note: Check valves do not stop flashbacks. See page 36 for more information on Western's Flashback Arrestors.

Western's reverse flow Check Valves meet or exceed CGA and OSHA requirements (Pamphlet CGA-E2) and feature:

- Flows for cutting up to 12" of steel
- Machined high quality brass with stainless steel operating spring and valve disc
- Low open/close pressures:
 1 1-1/2 psig open valve and
 10 oz. reverse pressure to
 positively close valve
- 100% tested
- Made in U.S.A.
- Pressure ratings: (unless otherwise listed)
 Oxygen - To 125 PSIG (860 kPa)
 Fuel Gas - To 50 PSIG (345 kPa)
- Check Valve Seat Material:
 A-Size Models fluoroelastomer
 B-Size Models Buna-NTM



WESTERN CHECK VALVES

TORCH MODEL, A-SIZE (3/8"-24)

A one-piece, compact unit designed for A-Size applications. Mounts to torch to prevent reverse flow at point of origin.

PART NO	. DESCRIPTION	SERVICE
	TORCH MODEL, A-SIZE (3/8"-24)	
CV-A9	Oxygen RH, A-Size Male to A-Size Female Nut, to 125 PSIG (800 kPa)	CGA-020
CV-A10	Fuel Gas LH, A-Size Male to A-Size Female Nut, to 50 PSIG (345 kPa)	CGA-021
WE-63	Torch Style - Set CV-A9 & CV-A10	-

TORCH MODEL, B-SIZE (9/16"-18)

Mounts easily on torch, is readily seen and can be removed for periodic testing. Flows cut up to 12" steel plate or handle heating tips (1200 SCFH at 50 PSIG). Stops reverse flow at point of origin.

PART NO	. DESCRIPTION	SERVICE
	TORCH MODEL B-SIZE (9/16"-18)	
CV-7R**	Oxygen RH, B-Size Male to B-Size Female Nut, to 125 PSIG (800kPa)	CGA-022
CV-8L* *	Fuel Gas LH, B-Size Male to B-Size Female Nut, to 50 PSIG (345 kPa)	CGA-023
WE-60**	Torch Style - Set CV-7R & CV-8L	_

REGULATOR BUSHING ADAPTOR MODEL, B-SIZE (9/16"-18)

Easily mounts on outlet bushing of any regulator having a B-Size outlet. This model has the same flow capacity as the torch - type (1200 SCFH at 50 PSIG) when installed on a regulator. The Check Valve is to easy to see and is less subject to contamination, abuse and damage.

PART NO.	. DESCRIPTION	SERVICE
	REGULATOR BUSHING ADAPTOR MODEL B-SIZE (9/16"-18)
CV-30R**	Oxygen RH, B-Size Female Nut to B-Size Male, to 125 PSIG (800kPa)	CGA-022
CV-31L* *	Fuel Gas LH, B-Size F Nut to B-Size Male, to 50 PSIG (345 kPa)	CGA-023
WE-61*	Regulator Adaptor - Set CV-30R & CV-31L	-

- * Sold in retail clamshell packaging
- * * UL Listed

REGULATOR OUTLET BUSHING MODEL, B-SIZE (9/16"-18)

- Replaces outlet bushing in most regulators
- Flow capacity is 1000 SCFH at 50 PSIG
- Regulator type Check Valve is easily seen and less subject to contamination, abuse and damage
- Installed with PTFE thread seal tape on 1/4" NPT tapered threads

1/4" NPT INLINE CHECK VALVES, TO 200 PSIG (1400 kPa)

- These Check Valves are appropriate for applications that require higher operating pressures, up to 200 PSIG
- Compact design and low open/close pressures: 3 oz. to open valve and 10 oz. of reverse pressure for positive valve closing
- Flow characteristics match those in the Flow Specification Chart (below) for B-Size Check Valves

INLINE NPT CHECK VALVES, HEAVY DUTY

- Heavy Duty Check Valves are designed for high performance in demanding applications
- All styles feature low/open/close pressures: 3 oz. to open the valve and 10 oz. of reverse pressure for positive valve closing
- Check Valve seat material is durable Ethylene Propylene (EPDM)
- For use in high pressure pigtail assemblies

CGA CYLINDER ADAPTORS WITH CHECK VALVES

- Cylinder Adaptors (see page 53) may be ordered with Check Valves installed in the cylinder nipple
- Adaptors are available from stock for compatible gases only
- To order Cylinder Adaptors with Check Valves, add – CV to the Adaptor part no. For example, Adaptor 15 becomes 15-CV with built-in check valve

CHECK VALVE FLOW SPECIFICATIONS CHARTS

Flow curves presented here are based on air at 70° F. To convert flows of other gases, multiply by the appropriate conversion factor listed on instruction sheets included with all check valves.

PART NO.	DESCRIPTION	SERVICE
	REGULATOR OUTLET BUSHING MODEL B-SIZE (9/16"-1	8)
CV-32R**	Oxygen RH, 1/4" NPT Male to B-Size Male, to 125 PSIG (800 kPa)	CGA-022
CV-33L**	Fuel Gas LH, 1/4" NPT Male to B-Size Male, to 50 PSIG (345 kPa)	CGA-023
WE-62**	Regulator Outlet Set Includes CV-32R & CV-33L	B-Size

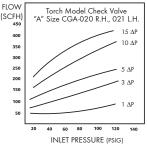
^{**}UL Listed

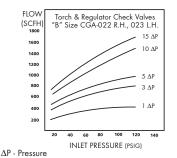
PART NO.	DESCRIPTION	
	1/4" NPT INLINE CHECK VALVES, TO 200 PSI (1400 kPa)	
CV-4	1/4" NPT Male to 1/4" NPT Male	
CV-5	1/4" NPT Male to 1/4" NPT Female (Flow Male to Female)	
CV-6	1/4" NPT Female to 1/4" NPT Male (Flow Female to Male)	



PART NO.	DESCRIPTION	MATERIAL	MAX PSIG
	INLINE NPT CHECK VALVES, HE	AVY DUTY	
CV-4M	1/4" NPT Male Inlet to Male Outlet	Brass	3000
CV-6M	3/8" NPT Male Inlet to Male Outlet	Brass	3000
CVF-4M	1/4" NPT Female Inlet to Male Outlet	Brass	3000
CVM-4F	1/4" NPT Male Inlet to Female Outlet	Brass	3000
CV-4MSS	1/4" NPT Male Inlet to Male Outlet	St. Steel	6000
CVF-4MSS	1/4" NPT Female Inlet to Male Outlet	St. Steel	6000
CVM-4FSS	1/4" NPT Male Inlet to Female Outlet	St. Steel	6000

PART NO.	DESCRIPTION	SERVICE	
CHECK VALVE ADAPTORS, SAME CGA BOTH ENDS			
CV-346	Air RH, Female	CGA-346	
CV-540	Oxygen RH, Female	CGA-540	





GAS	FACTOR
Acetylene	1.05
Butane	.89
Hydrogen	3.79
Mapp Gas	.82
Methane	1.34
Oxygen	.95
Propane	.81

CONVERCION

QUICK-CONNECTS FOR WELDING EQUIPMENT

Western's Quick Connects provide fast, reliable and positive connections and quick disconnections for torches, hoses and regulators. All models are color-coded for gas service for added safety (oxygen/green, fuel gas/red, inert gas/blue). Oxy/fuel gas models include integral reverse flow Check Valves. Quick Connects fit all B-size welding and cutting equipment.

FEATURES & SPECIFICATIONS:

- Brass construction provides long service life-cycle tested over 10,000 operations indicating a service life of 10 to 12 years of comparable use
- Non-interchangeable Oxygen and Fuel Gas connectors prevent accidental gas mixing
- Instant closure on reverse flow Check Valves with total shutoff at only 10 oz. of back pressure
- Exceed CGA flow specifications-1100 SCFH flow at 125 PSIG inlet pressure and 800 SCFH flow at 125 PSIG inlet pressure when 2 additional check valves are used in conjunction with the Quick Connects
- Spring loaded locking mechanism responds to fingertip action and achieves a gas-tight connection
- UL Listed

- For inert gas models, demand valve on supply side creates a positive seal when fitting is not connected
- Double seal socket connection on second seal provides added safety protection
- Installation and operating instructions included
- 200 psig maximum operating pressure



ODR11

QUICK CONNECTS-SETS - B SIZE (9/16"- 18)

PART NO.	DESCRIPTION	COMPONENTS
QDB10*	Torch-to-Hose Set	QDB11-Fuel Gas
	w/Check Valves	QDB12-Oxygen
QDB20*	Hose-to-Hose Set	QDB21-Fuel Gas
	w/Check Valves	QDB22-Oxyge
QDB30*	Regulator-to-Hose	QDB31 - Fuel Gas
	w/Check Valves	QDB32-Oxygen

QUICK CONNECTS-INDIVIDUAL UNITS

	PART NO.	DESCRIPTION	COMPONENTS
		Torch-to-H	ose
	QDB11*	Fuel Gas w/Check	QDB200-Male Plug
		Valve (9/16"-18 LH)	QDB201 - Female Socket
	QDB12*	Oxygen w/Check	QDB100-Male Plug
		Valve (9/16"-18 RH)	QDB101 - Female Socket
		Hose-to-H	ose
	QDB21*	Fuel Gas w/Check	QDB205-Male Plug
		Valve (9/16"-18 LH)	QDB201 - Female Socket
	QDB22*	Oxygen w/Check	QDB105-Male Plug
		Valve (9/16"-18 RH)	QDB101 - Female Socket
	Regulator-to-Hose		
	QDB31*	Fuel Gas w/Check	QDB205-Male Plug
٦		Valve (9/16"-18 LH)	QDB206-Female Socket
' I	QDB32*	Oxygen w/Check	QDB105-Male Plug
		Valve (9/16"-18 RH)	QDB106-Female Socket
	QDB33*	Inert Gas-Regulator-	QDB300-Male Plug
		to-Hose (5/8"-18 RH)	QDB301 - Female Socket
	QDB34*	Inert Gas-Hose-to-	QDB302-Male Plug
		Machine (5/8"-18 RH)	QDB303-Female Socket

^{*}Sold in retail clamshell packaging

KwikLok - OSHA Compliant** Quick Connects with Sleeve Lock Feature

QUICK CONNECTS-SETS - B SIZE (9/16"- 18)

PART NO.	DESCRIPTION	COMPONENTS
QDB40*	Torch-to-Hose Set	QDB401 - Fuel Gas
	w/Check Valves	QDB402-Oxygen
QDB50*	Hose-to-Hose Set	QDB501 - Fuel Gas
	w/Check Valves	QDB502-Oxyge
QDB60*	Regulator-to-Hose	QDB601 - Fuel Gas
	w/Check Valves	QDB602-Oxygen

QUICK CONNECTS-INDIVIDUAL UNITS

PART NO.	DESCRIPTION	COMPONENTS			
	Torch-to-Hose				
QDB401*	Fuel Gas w/Check	QDB200-Male Plug			
	Valve (9/16"-18 LH)	QDB551 - Female Socket			
QDB402*	Oxygen w/Check	QDB100-Male Plug			
	Valve (9/16"-18 RH)	QDB550-Female Socket			
	Hose-to-H	ose			
QDB501*	Fuel Gas w/Check	QDB205-Male Plug			
	Valve (9/16"-18 LH)	QDB551 - Female Socket			
QDB502*	Oxygen w/Check	QDB105-Male Plug			
	Valve (9/16"-18 RH)	QDB550-Female Socket			
	Regulator-to	-Hose			
QDB601*	Fuel Gas w/Check	QDB205-Male Plug			
	Valve (9/16"-18 LH)	QDB661 - Female Socket			
QDB602*	Oxygen w/Check	QDB105-Male Plug			
	Valve (9/16"-18 RH)	QDB660-Female Socket			
QDB73*	Inert Gas-Regulator-	QDB300-Male Plug			
	to-Hose (5/8"-18 RH)	QDB730-Female Socket			
QDB74*	Inert Gas-Hose-to-	QDB302-Male Plug			
	Machine (5/8″-18 RH)	QDB740-Female Socket			

^{*}Sold in retail clamshell packaging

^{**}OSHA 29CFR 1915.55(f)(5), 1917.152 (d)(3)(iv), and 1926.350(f)(5)

WESTERN FLASHBACK ARRESTORS-OXY/FUEL GAS

Welders rely on Western's advanced Flashback Arrestors to help prevent serious incidents caused by reverse gas flows or flashbacks. Western's Flashback Arrestors are designed to stop flashbacks by preventing ignition of mixed gases and to protect equipment such as hoses, regulators and cylinders.

FEATURES AND SPECIFICATIONS

- Color-coded for gas service to provide added safety-oxygen (green), fuel gas (red)
- Internal check valves designed to prevent reverse flow and accidental mixing of oxygen and fuel gases
- Maximum operating pressures are 15 PSIG for acetylene, 22 PSIG for other fuel gases, and 125 PSIG for oxygen
- Rated capacity of 40 SCFH with a 5 PSIG pressure drop
- Torch and Regulator models provide downstream and upstream protection
- 10" maximum cutting capacity
- Reusable; manual resetting not required

- UL listed and 100% tested
- Complete installation, testing and operating instructions included
- Safe-Mate models feature quick connect design for quick and easy installation and disconnection
- 316 stainless steel flame trap

PART NO.	DESCRIPTION	COMPONENTS	
	FLASHBACK ARRESTOR SETS		FLASHBACK ARRESTORS
FA-10*	Flashback Arrestor Set, Torch Style	FA-100P, FA-200P	B-SIZE, 9/16" - 18
FA-30*	Flashback Arrestor Set, Regulator Adaptor Style	FA-130P, FA-230P	
	FLASHBACK ARRESTOR COMPONEN	TS	
FA-100P	Flashback Arrestor, Oxygen, Torch Style, B Size		FA-230P
FA-200P	Flashback Arrestor, Fuel Gas, Torch Style, B Size		FA-130
FA-130P	Flashback Arrestor, Oxygen, Regulator Adaptor Style, B Size		PA-1301
FA-230P	Flashback Arrestor, Fuel Gas, Regulator Adaptor S	Style, B Size	
		·	FA-30 SET

^{*}Sold in retail clamshell packaging

	PART NO.	DESCRIPTION
FLASHBACK ARRESTOR COMPONENTS	FR50-OX	Flashback Arrestor, Oxygen, Regulator Style, B Size
	FR50-F	Flashback Arrestor, Fuel Gas, Regulator Style, B Size
	FA-60	Flashback Arrestor, Oxygen, Torch Style, C Size
	FA-61	Flashback Arrestor, Fuel Gas, Torch Style, C Size
(Carried Control of Carried Cont	FA-70	Flashback Arrestor, Oxygen, Regulator Style, Resettable, B Size
AAbmack As	FA-71	Flashback Arrestor, Fuel Gas, Regulator Style, Resettable, B Size
O activity of the control of the con	FA-80	Flashback Arrestor, Oxygen, Torch Style, A Size
	FA-81	Flashback Arrestor, Fuel Gas, Torch Style, A Size
FA-71 FA-70	FA-90	Flashback Arrestor, Oxygen, Regulator Style, A Size
00	FA-91	Flashback Arrestor, Fuel Gas, Regulator Style, A Size

SAFEMATES—QUICK CONNECT SETS WITH BUILT-IN FLASHBACK ARRESTORS

PART NO.	DESCRIPTION
QDF10	Torch-to-Hose Set w/Check Valves (Oxy/Fuel Gas)
QDF30	Regulator-to-Hose (Oxy/Fuel Gas)

WESTERN FLASHBACK ARRESTORS-BODIES & CGA ASSEMBLIES

are available for special applications.
Flashback Arrestor Bodies consist of 1/4" F and 1/4" M NPT connections. Assemblies for Adaptors and Pigtails consist of standard CGA connections on both the inlet and outlet sides of a Flashback Arrestor Body. Western also offers assemblies with ball seat check

valves for the inlet side of the Flashback Arrestor Body.

Flashback Arrestor Bodies extinguish flashes or flames before they reach the cylinder. Flashback Arrestor Assemblies are designed for installation on acetylene cylinders to prevent flashbacks into the cylinder.

These Flashback Arrestor Bodies/Assemblies can be used in any lead not exceeding 3/8" pipe size which connects an acetylene cylinder to a regulator, manifold or other equipment. Rated flow capacity is 40 SCFH with a 5 PSIG pressure drop. These units are factory assembled and 100% tested for service.

A-2 A-3	ARRESTOR BODIES 1/4" NPT Female x 1/4" NPT Female 1/4" NPT Female x 1/4" NPT Male HBACK ARRESTOR W/ADAPTOR ASSEMBLIES			
A-3	1/4" NPT Female x 1/4" NPT Male			
FLASH	HBACK ARRESTOR W/ADAPTOR ASSEMBLIES			
FLASH	HBACK ARRESTOR W/ADAPTOR ASSEMBLIES			
FLASHBACK ARRESTOR W/ADAPTOR ASSEMBLIES				
A-300	CGA-300 Commercial Acetylene			
A-300CV	CGA-300 Commercial Acetylene w/Inlet Check Valve			
A-510	CGA-510 POL Acetylene			
A-510CV	CGA-510 POL Acetylene w/Inlet Check Valve			
1	A-300CV A-510			

*U.L. listed

PART NO.	W/CV	DESCRIPTION	SERVICE	
FP-510	FP-510CV	Horizontal, 24" length	CGA 510, POL Acetylene	MANIFOLD PIGTAIL
FP-510P	FP-510PCV	Horizontal, 18" length	CGA 510, POL Acetylene	WITH FLASH ARRESTOR
				CGA Nut & Nipple Flow Horizontal Connection Check Valve Nipple FP-510PCV

Please Note: Using Flashback Arrestors w/Check Valves as a precaution to avoid potentially dangerous situations is not a substitute for careful handling or strict adherence to safety rules and procedures for handling high pressure gases. Users should not tamper with the internal components of a Flashback Arrestor. Flashback Arrestors connot be cleaned or refilled after any flash in the system. They must be replaced if the pressure drop through the Arrestor reaches 10 PSIG or more at a rated capacity of 40 SCFH.

HOTSPOTTER

This all purpose propane flame tool operates off of the pressure of a standard propane tank-no regulator required. Appropriate for a wide variety of all-season maintenance/repair applications at commercial offices, factories, institutions, warehouses, parks, residential properties, farms and parking lots.

Features and Specifications:

- Delivers up to 550,000 BTU
- No smoke, no fumes
- Burn weeds, repair asphalt, seal tar, peel paint, remove road markings, melt ice, and thaw pipes
- Durable 10 ft. neoprene hose
- Accurate brass flow control shut-off valve
- Brass propane tank adaptor
- Spark ignitor
- Durable cast iron and steel nozzle (WB-101)
- Welded tube nozzle (WB-100 & WB-102)
- 31" Heavy-Duty Handle
- Meets NFPA 51 specifications
- · Packaged in retail, self-service packaging
- Excess Flow Valve
- One year warranty







WB-102-Standard Duty



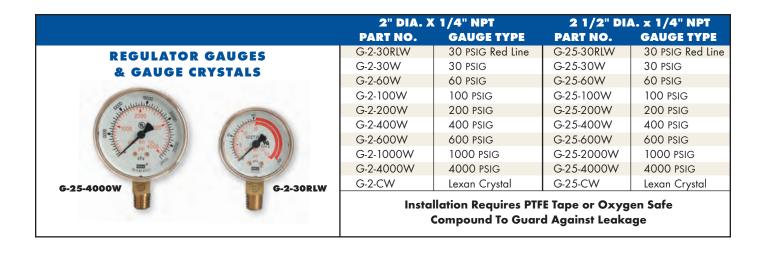
WB-100-Professional Series

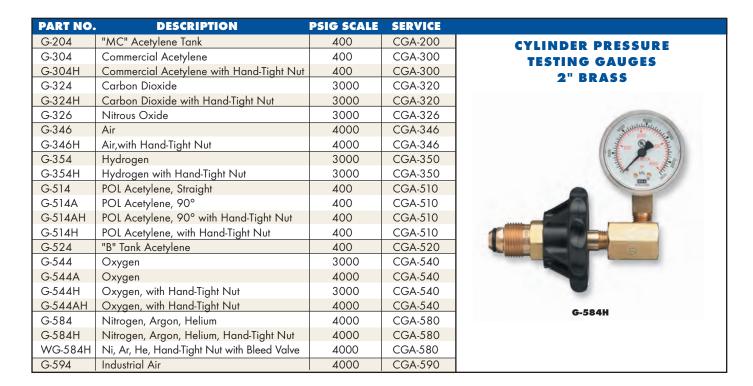


WB3-Cylinder CartPropane Cylinder and
Torch not included

PART NO.	DESCRIPTION
WB-100	Professional Series Hotspotter
WB-101	Heavy Duty Hotspotter
WB-102	Standard Duty Hotspotter
WB3	Propane Cylinder Cart with Hotspotter Holder

REPLACEMENT PARTS	DESCRIPTION
WB-100-13	Handle Assembly (WB-101)
WB-100-12	Nozzle Assembly (WB-101)
208-FPS	Shut-off Valve (WB-101)
WB-100-19	Handle Assembly (WB-102)
WB-100-20	Nozzle Assembly (WB-102)
208-FS	Shut-off Valve (WB-102)
WB-100-25	Hose Assembly (WB-101/102)





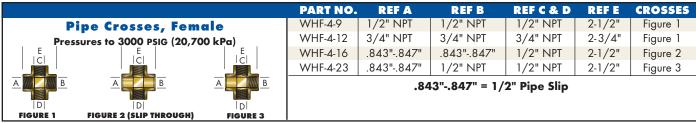
PART NO.	OD & WALL	LENGTH	STYLE	MATERIAL	PSI	
CT-40	1/4" x .065	50 Feet	Coil	Copper, Annealed	3000	MANIFOLD TUBING
CT-50	5/16" x .065	50 Feet	Coil	Copper, Annealed	2500	
CT-60	3/8" x .065	50 Feet	Coil	Copper, Annealed	2000	
						COIL

	PART NO.	DESCRIPTION	PSI	MATERIAL
MANIFOLD TUBING		Fits PH-1 Pigtail Handle		
ADAPTOR BUSHINGS	BT-2M1	1/4" NPTF x 1/4" OD Tubing Recess	3000	Brass
	BT-2M2	1/4" NPTF x 5/16" OD Tubing Recess	3000	Brass
	BT-2M3	1/4" NPTF x 3/8" OD Tubing Recess	3000	Brass
	BT-2M1-SS	1/4" NPTF x 1/4" OD Tubing Recess	6000	St. Steel
BT-2M2				

PIPE FITTINGS, BRASS -1/2" 3/4" NPT " 3/4" NPT " 3/4" NPT " 3/4" NPT	ENGTH SIZ	ART NO.	SIZE	LENGTH	PART NO.			
-1/2" 3/4" NPT BRASS ALLOY 360, 2" 3/4" NPT Pressures to 3000 PSIG (20,700 kPa) 3/4" NPT	*(1/2" PIPE WALL THICKNESS196") * (3/4" PIPE WALL THICKNESS230") THREADED PIPE NIPPLES							
2" 3/4" NPT Pressures to 3000 PSIG (20,700 kPa) 3/4" NPT	-1/2" 3/4'	VHF-3-9	1/2" NPT	1-1/2"	WHF-3-1			
	2" 3/4'	VHF-3-10	1/2" NPT	2"	WHF-3-2			
5" 3/4" NPT	1" 3/4'	VHF-3-11	1/2" NPT	4"	WHF-3-3			
	5" 3/4'	VHF-3-21	1/2" NPT	6"	WHF-3-19			
3-3/8" 3/4" NPT	3-3/8" 3/4"	VHF-3-13	1/2" NPT	8-1/2"	WHF-3-5			
1-3/8" 3/4" NPT	1-3/8" 3/4'	VHF-3-16	1/2" NPT	11-1/2"	WHF-3-7			
PIPE NIPPLE LENGTH	, ,	,	,					

	PART NO.	LENGTH	SIZE	PART NO.	LENGT	H SIZE
NOMINAL PIPE LENGTHS			CLEANED FO	OR OXYGEN		
BRASS ALLOY 360,	WHF-3-23	2"	1/2" Nom			
PRESSURES TO 3000 PSIG (20,700 kPa)	WHF-3-4	4"	1/2" Nom			
,	WHF-3-20	6"	1/2" Nom			
	WHF-3-6	8-1/2"	1/2" Nom			
		N	OT CLEANED	FOR OXYGEN	N	
SHORT PIPE LENGTH	WHF-3-120	6 Feet	1/2" Nom	WHF-3-122	6 Feet	3/4" Nom
	WHF-3-17	12 Feet	1/2" Nom	WHF-3-18	12 Feet	3/4" Nom
	Note: 12 Foot Lengths Must Ship Via Common Carrier					rrier

PART NO.	REF A	REF B	REF F	ELBOWS			
WHF-4-8	1/2" NPT	1/2" NPT	1-1/4"	Figure 1	Pip	e Elbows, Fem	ale
WHF-4-11	3/4" NPT	3/4" NPT	1-3/8"	Figure 1		S TO 3000 PSIG (20	
WHF-4-15	1/2" NPT	.843"847"	1-1/4"	Figure 2	A	I A I	I A İ
WHF-4-19	3/4" NPT	1.053"-1.057"	1-3/8"	Figure 2			
WHF-4-2	.843"847"	.843"847"	1-1/4"	Figure 3		-	
.843"8	347" = 1/2" Pip	e Slip* 1.053"-1.05	F	— B B	- B		
					FIGURE 1	FIGURE 2	FIGURE 3



PART NO.	REF A	REF B	REF C	REF E	TEES	
WHF-4-7	1/2" NPT	1/2" NPT	1/2" NPT	2-1/2"	Figure 1	Pipe Tees, Female
WHF-4-10	3/4" NPT	3/4" NPT	3/4" NPT	2-3/4"	Figure 1	Pressures to 3000 PSI (20,700 kPa)
WHF-4-14	.843"847"	.843"847"	1/2" NPT	2-1/2"	Figure 2	
WHF-4-18	1.053"-1.057"	1.053"-1.057"	3/4" NPT	2-3/4"	Figure 2	
WHF-4-13	1/2" NPT	1/2" NPT	.843"847"	2-1/2"	Figure 3	\overline{A} \overline{B} \overline{B}
WHF-4-21	.843"847"	1/2" NPT	1/2" NPT	2-3/4"	Figure 4	E
WHF-4-22	1.053"-1.057"	3/4" NPT	3/4" NPT	2-1/2"	Figure 4	FIGURE 1 C FIGURE 2 (SLIP THROUGH
WHF-4-1	1.053"-1.057"	1.053"-1.057"	1.053"-1.057"	2-3/4"	Figure 5	A B
.843'	'847" = 1/2"	Pipe Slip* 1.05	FIGURE 4 FIGURE 5 (SLIP THROUGH			

	PART NO.	GAS SERVICE	DESCRIPTION N	ATERIAL
FEMALE NPT OUTLET			VALVE OUTLETS TO FEMALE PIPE THREADS	
			Commercial Acetylene, to 500 PSIG:	
ADAPTORS FOR	15-1	CGA-300	RH Male .825"-14 NGO to 1/4" NPT Female	Brass
MANIFOLD PIPELINE,			Carbon Dioxide, to 3000 PSIG:	
BRASS & STAINLESS STEEL	CO-2-1	CGA-320	RH Male .825"-14 NGO, to 1/4" NPT Female	Brass
500 PSIG (3400 kPa)			Nitrous Oxide, to 3000 PSIG:	
3000 PSIG (20,700 kPa)	1321-1	CGA-326	RH Male .825"-14 NGO to 1/4" NPT Female	Brass
6000 PSIG (41,300 kPa)			Air, to 3000 PSIG:	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1341-1	CGA-346	RH Male .825"-14 NGO to 1/4" NPT Female	Brass
			Air, to 3000 PSIG:	
	SS-1341-1	CGA-346	RH Male .825"-14 NGO to 1/4" NPT Female	St. Steel
			Air, to 5500 PSIG:	
	3 <i>47</i> -1	CGA-347	RH Male .825"-14 NGO to 1/4" NPT Female	Brass
			Air, from 3,001 to 5500 PSIG:	
	SS-347-1	CGA-347	RH Male .825"-14 NGO to 1/4" NPT Female	St. Steel
			Hydrogen, Natural Gas, to 3000 PSIG:	
	800-1	CGA-350	LH Male .825"-14 NGO to 1/4" NPT Female	Brass
To the second se	5001	004.500	Medical Mixtures, to 3000 PSIG:	
	500-1	CGA-500	RH Female .885"-14 NGO to 1/4" NPT Female	Brass
	17.1	CCA 510	POL Acetylene, Propane, to 500 PSIG:	D
	16-1	CGA-510	LH Female .885"-14 NGO to 1/4" NPT Female	Brass
	200.1	CCA 510	POL Acetylene, Propane, to 500 PSIG:	D
	300-1	CGA-510	90° LH Female Nut .885"-14 NGO to 1/4" NPT Female	Brass
	415-1	CGA-540	Oxygen, to 3000 PSIG: RH Male .903"-14 NGO to 1/4" NPT Female	Brass
415-1 416-1	413-1	CGA-340	Oxygen, to 3000 PSIG:	brass
415-1	SS-415-1	CGA-540	RH Male .903"-14 NGO to 1/4" NPT Female	St. Steel
	33-413-1	CGA-340	Butane, Propane Liquid, 3000 PSIG:	SI. Sieei
	414-1	CGA-555	LH Male .903"-14 NGO to 1/4" NPT Female	Brass
	414-1	COA-333	Argon, Helium, Nitrogen to 3000 PSIG:	Diass
	416-1	CGA-580	RH Female .965"-14 NGO to 1/4" NPT Female	Brass
	410-1	COA-300	Industrial Air, to 3000 PSIG:	Diass
	41 <i>7</i> -1	CGA-590	LH Female .965"-14 NGO to 1/4" NPT Female	Brass
	417	00/10/0	Refrigerant Gases, to 3000 PSIG:	Didoo
	660-1	CGA-660	RH Male 1.030"-14 NGO to 1/4" NPT Female	Brass
	, , ,	307.000	Refrigerant Gases, to 3000 PSIG:	3.000
	SS-660-1	CGA-660	RH Male 1.030"-14 NGO to 1/4" NPT Female	St. Steel
	,		Argon, Helium, Nitrogen from 5,501 to 7500 PSIG:	
	SS-677-1	CGA-677	LH Male 1.030"-14 NGO to 1/4" NPT Female	St. Steel

PART NO. 0	GAS SERVICI	E DESCRIPTION	MATERIAL	
		Breathing Mix, to 3000 PSIG:		MALE NPT OUTLET ADAPTORS
WMS-1-64	CGA-280	.745"-14 NGO, RH Male, Check Valve	Brass	FOR MANIFOLD PIPELINE,
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	33/1233	Outlet to 1/2" NPT	Diass	BRASS & STAINLESS STEEL
	Comm	ercial Acetylene, to 500 PSIG:		500 PSIG (3400 kPa)
B-10	CGA-300	.825"-14 NGO, RH Male to 1/4" NPT	Brass	3000 PSIG (20,700 kPa) 6000 PSIG (41,300 kPa)
B-12	CGA-300	.825"-14 NGO, RH Male to 1/2" NPT	Brass	0000 1310 (11/000 Ki u)
B-13	CGA-300	.825"-14 NGO, RH Male to 3/4" NPT	Brass	
	Carl	bon Dioxide, to 3000 PSIG:		
B-20	CGA-320	.825"-14 NGO, RH Male to 1/4" NPT	Brass	
B-21	CGA-320	.825"-14 NGO, RH Male to 3/8" NPT	Brass	
B-22	CGA-320	.825"-14 NGO, RH Male to 1/2" NPT	Brass	
B-23	CGA-320	.825"-14 NGO, RH Male to 3/4" NPT	Brass	
	Nit	rous Oxide, to 3000 PSIG:		
B-1320	CGA-326	.825"-14 NGO, RH Male to 1/4" NPT	Brass	
B-1321	CGA-326	.825"-14 NGO, RH Male to 3/8" NPT	Brass	
B-1322	CGA-326	.825"-14 NGO, RH Male to 1/2" NPT	Brass	
WMS-1-59	CGA-326	Check Valve Outlet to 1/2" NPT	Brass	
		Air, to 3000 PSIG:		
B-1340	CGA-346	.825"-14 NGO, RH Male to 1/4" NPT	Brass	
B-1342	CGA-346	.825"-14 NGO, RH Male to 1/2" NPT	Brass	
WMS-1-62	CGA-346	Check Valve Outlet to 1/2" NPT	Brass	B-20
B-1340SS	CGA-346	.825"-14 NGO, RH Male to 1/4" NPT	St. Steel	
		Air, to 5500 PSIG:		
B-348	CGA-347	.825"-14 NGO, RH Male to 1/2" NPT	Brass	
	Hydrog	en, Natural Gas, to 3000 PSIG:		
B-30	CGA-350	.825"-14 NGO, LH Male to 1/4" NPT	Brass	
B-32	CGA-350	.825"-14 NGO, LH Male to 1/2" NPT	Brass	
B-33	CGA-350	.880"-14 NGO, LH Male to 3/4" NPT	Brass	
	Acetylene	e, Butane, Propane, to 500 PSIG		
B-40	CGA-510	.885"-14 NGO, LH Female to 1/4" NPT	Brass	
B-42	CGA-510	.885"-14 NGO, LH Female to 1/2 "NPT	Brass	
B-43	CGA-510	.885"-14 NGO, LH Female to 3/4" NPT	Brass	
	,	Oxygen, to 3000 PSIG:		WAR I FO
B-50	CGA-540	.903"-14 NGO, RH Male to 1/4" NPT	Brass	WMS-1-53
B-50	CGA-540 CGA-540	.903"-14 NGO, RH Male to 3/8" NPT	Brass	
B-51	CGA-540	.903"-14 NGO, RH Male to 1/2" NPT	Brass	
WMS-1-53	CGA-540	Check Valve Outlet to 1/2" NPT	Brass	
B-53	CGA-540	.903"-14 NGO, RH Male to 3/4" NPT	Brass	
B-50SS	CGA-540	.903"-14 NGO, RH Male to 1/4" NPT	St. Steel	
_ 0000		opane (Liq/W), to 3000 PSIG:	3 3.001	
D 40		• • • •	Draw	
B-60 B-62	CGA-555	.903"-14 NGO, LH Male to 1/4" NPT	Brass	
D-0 Z	CGA-555	.903"-14NGO, LH Male to 1/2" NPT	Brass	

CONTINUED ON NEXT PAGE

DESCRIPTION PART NO. GAS SERVICE MATERIAL Oxygen, 3000 PSIG to 4000 PSIG: **MALE NPT OUTLET ADAPTORS** B-578 CGA-577 .960"-14 NGO, RH Male to 1/2" NPT Brass FOR MANIFOLD PIPELINE, **BRASS & STAINLESS STEEL** Argon, Helium, Nitrogen, Etc, to 3000 PSIG: 500 PSIG (3400 kPa) B-70 .965"-14 NGO, RH Female to 1/4" NPT CGA-580 Brass 3000 PSIG (20,700 kPa) B-70SS CGA-580 .965"-14 NGO, RH Female to 1/4" NPT St. Steel 6000 PSIG (41,300 kPa) B-71 CGA-580 .965"-14 NGO, RH Female to 3/8" NPT Brass B-72 CGA-580 .965"-14 NGO, RH Female to 1/2" NPT Brass WMS-1-54 CGA-580 Check Valve Outlet to 1/2" NPT Brass CGA-580 .965"-14 NGO, RH Female to 3/4" NPT Brass B-73 Industrial Air, to 3000 PSIG: B-80 CGA-590 .965"-14 NGO, LH Female to 1/4" NPT Brass .965"-14 NGO, LH Female to 1/2" NPT B-82 CGA-590 Brass B-83 CGA-590 .965"-14 NGO, LH Female to 3/4" NPT Brass Refrigerant Gases, to 3000 PSIG: B-660-SS CGA-660 1.030"-14 NGO, RH Male to 1/4" NPT St. Steel Air, Argon, Helium, Etc, to 6000 PSIG: B-677-SS CGA-677 1.030"-14 NGO, LH Male to 1/4" NPT St. Steel B-678-SS CGA-677 1.030"-14 NGO, LH Male to 1/2" NPT St. Steel 1.030"-14 NGO, LH Male to 3/4" NPT B-679-SS CGA-677 St. Steel Inert Gases, to 5500 PSIG:

CGA-680

1.045"-14 NGO, RH Female to 1/2" NPT

B-682

PART NO.	W/CV	GAS SERVICE	DESCRIPTION	MATERIAL	
		To 50		MANIFOLD COUPLER TEES,	
T-16	T-16CV	CGA-300	Commercial Acet., RH Female	Brass	BRASS & STAINLESS STEEL
T-15	T-15CV	CGA-510	POL Acetylene, LH Male	Brass	WITH & WITHOUT CHECK VALVES
FT-510	FT-510CV	CGA-510	POL Acet., LH Male w/ Flash Arrestor	Brass	
		То 300			
T-296	-	CGA-296	Industrial Mix /Oxy., RH Male	Brass	1
T-CO-2	-	CGA-320	Carbon Dioxide, RH Female	Brass	450
T-326	T-326CV	CGA-326	Nitrous Oxide, RH Female	Brass	
T-346	T-346CV	CGA-346	Air, RH Female	Brass	
T-82	T-82CV	CGA-350	Hydrogen, LH Female	Brass	
T-62	T-62CV	CGA-540	Oxygen, RH Female	Brass	
T-62SS	-	CGA-540	Oxygen, RH Female	St. Steel	T-82 T-92CV
T-72	T-72CV	CGA-555	Propane (Liquid/Water) LH Female	Brass	
T-92	T-92CV	CGA-580	Nitrogen, Argon, Helium, RH Male	Brass	
T-93	T-93CV	CGA-590	Industrial Air, LH Male	Brass	
		To 5500			
T-347	-	CGA-347	Air, RH Female	Brass	
T-347SS	-	CGA-347	Air, RH Female	St. Steel	
T-680	-	CGA-680	Inert Gases, RH Male	Brass	

Brass

PART NO.	GAS SERVICE	DESCRIPTION	GAS	
	PRESSUR	ES TO 3000 PSIG (20,7	'00 kPa)	MANIFOLD 3-WAY OUTLET
T3-540	CGA-540	RH Male	Oxygen	COUPLER TEES, BRASS
T3-580	CGA-580	RH Female	Nitrogen, Argon, Helium	T3-540

	PART NO.	W/CV	GAS SERVICE	DESCRIPTION	GAS
MANIFOLD 4-WAY COUPLER				NUT & NIPPLE 00 PSIG (20,700 k	D\
TEES, BRASS With and Without Check Valves	T4-540	T4-540CV	CGA-540	RH Male	Oxygen
T4-540CV	T4-580	-	CGA-580	RH Female	Nitrogen, Argon, Helium

PART NO.	DESCRIPTION	MAX PSIG	GAS	GAS SERVICE	
MB-10	RH Male Outlets - Special	500	Commerc. Acet.	CGA-300	MANIFOLD BLOCK
MB-346	RH Male Outlets	3000	Air	CGA-346	ASSEMBLIES, BRASS
MB-40-7	LH Female Outlets	500	POL Acet., Propane	CGA-510	<u> </u>
MB-50	RH Male Outlets	3000	Oxygen	CGA-540	500
MB-50CV	With Check Valve Inlet Nipple	3000	Oxygen	CGA-540	
MB-70	RH Female Outlets	3000	Nitrogen, Argon, Helium	CGA-580	
MB-70CV	With Check Valve Inlet Nipple	3000	Nitrogen, Argon, Helium	CGA-580	MB-70

	PART NO.	DESCRIPTION	MAX PSIG	MATERIAL			
MANIFOLD HEX BLOCKS,		2" Block, Six Outle	ts:				
BRASS & STAINLESS STEEL	MB-6	1/4" NPT Female Side Outlets	3000	Brass			
	MB-6SS	1/4" NPT Female Side Outlets	6000	St. Steel			
	2" Block, Seven Outlets:						
	MB-7	1/4" NPT Female Side/Top Outlets	3000	Brass			
	MB-7SS	1/4" NPT Female Side/Top Outlets	6000	St. Steel			
MB-7							

	PART	DESCRIPTION	MATERIAL	WORKING PRESSURE	GAS	SERVICE		
CHAIN & PLUG		TWO-PIEC	E ASSEMBLIE	S				
ASSEMBLIES,	927	9/16"-18 RH Female Nut & Plug	Brass	0-200	Oxygen	CGA-022		
BRASS &	928	9/16"-18 LH Female Nut & Plug	Brass	0-200	Acetylene	CGA-023		
STAINLESS STEEL	C-907	7/8"-14 RH Female Nut & Plug	Brass	0-200	Oxygen	CGA-024		
One and two-piece	C-908	7/8"-14 LH Female Nut & Plug	Brass	0-200	Acetylene	CGA-025		
assemblies provide	922	5/8"-18 RH Male Nut (AW-14A) & Plug	Brass	0-200	Inert Arc	-		
gas-tight sealing	9326	RH Female Nut & Plug	Brass	0-3000	Nitrous Oxide	CGA-326		
	9346	RH Female Nut & Plug	Brass	0-3000	Air	CGA-346		
Meet all CGA specifications	9347	RH Female Nut & Plug	Stainless Steel	0-5500	Air	CGA-347		
for sealing manifolds and cylinders	982	LH Female Nut & Plug	Brass	0-3000	Hydrogen, Nat. Gas	CGA-350		
CGA nut and blind nipple	915	LH Male Nut & Plug	Brass	0-500	POL Acetylene	CGA-510		
(plug) combination	962	RH Female Nut & Plug	Brass	0-3000	Oxygen	CGA-540		
	992	RH Male Nut & Plug	Brass	0-3000	Nitrogen, Argon, Helium	CGA-580		
CP-580	ONE-PIECE ASSEMBLIES							
80000	CP-320	RH Female Nut & Plug	Brass	3000	Carbon Dioxide	CGA-320		
	CP-326	RH Female Nut & Plug	Brass	3000	Nitrous Oxide	CGA-326		
	CP-346	RH Female Nut & Plug	Brass	3000	Air	CGA-346		
	CP-350	LH Female Nut & Plug	Brass	3000	Hydrogen, Nat. Gas	CGA-350		
a pool	CP-510	LH Male Nut & Plug	Brass	500	POL Acetylene	CGA-510		
See See See	CP-520	"B" Tank RH Female Nut & Plug	Brass	500	Acetylene	CGA-520		
992	CP-540	RH Female Nut & Plug	Brass	3000	Oxygen	CGA-540		
S	CP-580	RH Male Nut & Plug	Brass	3000	Nitrogen, Argon, Helium	CGA-580		
	CP-590	LH Male Nut & Plug	Brass	3000	Industrial Air	CGA-590		

SPECIFICATIONS FOR PIGTAIL ASSEMBLIES

FOR 3000 PSIG STAINLESS STEEL **BRAID/PTFE HOSE PIGTAILS FITTED** WITH BRASS CONNECTIONS

Design & Material Data:

- Core consists of PTFE (polytetrafluoroethylene) with two outer reinforcing jackets of stainless steel braid (PTFE is inert to most chemicals and solvents, except molten alkali metals and fluorine at elevated temperatures and pressures)
- 1/4" nominal I.D.
- Braid consists of Type 304 full hard drawn stainless steel wire
- PTFE withstands temperatures from -65°F (-54C) through +450°F (232C)
- Burst pressure rating at room temperature: 12,000 PSIG
- Minimum bend radius of 3 inches provides for maximum life and safe performance
- Maximum 3000 PSIG working pressure on tubing
- Brass cylinder connections machined to CGA specifications for applicable gases
- All pigtails 100% tested before shipping and labelled for gas service and pressure rating
- Pressure ratings limited by CGA connection standards-the lowest pressure rating prevails

Notes:

- · Burst pressure ratings for pigtails are determined at room temperature with the hose in a straight line. A safety factor of 4:1 or 5:1 should be used for normal applications. Impulse and shock pressure applications may require a higher safety factor.
- Do not apply heat to pigtails.

FOR 6000 PSIG STAINLESS STEEL **BRAID/PTFE HOSE PIGTAILS FITTED** WITH STAINLESS STEEL CONNECTIONS

Design & Material Data:

- · Core consists of high pressure, reinforced PTFE (polytetrafluoroethylene) hose (PTFE is inert to most chemicals and solvents, except molten alkali metals and fluorine at elevated temperatures and pressures)
- PTFE fluid and ambient temperature range: -65°F (-54 C) through +450°F (232°C)
- 1/4" nominal I.D.
- .229" Minimum I.D. .495" Maximum O.D.
- Conductive; extruded PTFE dissipates static charges

- Braid consists of inner layer with type 304 SS stainless steel, two layers of stainless steel spiral wrap, plus an outer braid of stainless steel
- Burst pressure rating at room temperature: 24,000 PSIG (see note below)
- Type 316 stainless steel used for primary tube fittings with swaged desian
- Most CGA cylinder connections machined of stainless steel to specifications for applicable gases
- Minimum bend radius of 3" provides for maximum life and safe performance
- All pigtails 100% tested and labeled for gas service and pressure rating

HOW TO SPECIFY A SPECIAL ORDER WESTERN PIGTAIL

TUBE/HOSE TYPE & SIZE

INLET END CONNECTION

All Styles

CGA No. +N=

CGA Nut/Nipple

INLET END CONN. FINISH **OPTIONAL FEATURES**

HTP

All Styles

HTP =Hand Tight N/N w/Plastic Grip

HTB =Hand Tight N/N w/Brass H/T Nut

X

PF

Rigid Tube

P4 = 1/4" OD

P6 = 3/8" OD*

PB = 5/16'' OD

PB6 =3/8" OD*

PS = 1/4" OD

Flex Hose

PF = 1/4'' ID

PFS =1/4" ID

PF6 =.229" ID

=5/16" OD

346N

All Styles Blank = Brass

Example: 540N CGA No. +B= CGA VO or Body Example: 540B

Fraction +M or F= ANSI Pipe Thread Example: 1/4F

= Plated = S Steel PL SS

GA =Gauge PH =Brass Handle

Blank (None)

CV = Check Valve

FA =Flash Arrestor*

VA =Shutoff Valve =90° Elbow

- 3000 PSIG (20,700kPa),....Rigid Copper Pigtail Model P Model PB - 3000 PSIG (20,700kPa),....Rigid Brass Pigtail Model PS - 6000 PSIG (41,300kPa),....Rigid Stainless Steel Pigtail **Model PF** - 3000 PSIG (20,700kPa),....Flexible PTFE Lined Pigtail Model PFS - 3000 PSIG (20,700kPa),....Flexible Nylon-Lined Pigtail Model PF6 - 6000 PSIG (41,300kPa),....Flexible PTFE Lined Pigtail

^{*}Use with 3/8" OD Flash Arrestor option.

FOR 3000 PSIG THERMOPLASTIC **HOSE PIGTAILS WITH STAINLESS STEEL OR BRASS CONNECTIONS**

Note: Hydrogen and Helium use only.

Design & Material Data:

- Nylon core
- Nylon withstands temperatures from -65°F (-54°C) through +250°F (+121C)
- 1/4" nominal I.D.
- Synthetic fiber braid with polyurethane cover
- Minimum bend radius: 3"
- Burst pressure rating at room temperature: 12,000 PSIG (see note on page 66)
- CGA cylinder connections machined of brass to specifications for applicable gases

- Pressure ratings limited by CGA connections standards-the lowest pressure rating prevails
- Nylon core minimizes permeation of Hélium and Hydrogen
- Non-conductive hose requires additional grounding for Hydrogen service
- Not available for oxygen service
- All Pigtails 100% tested and labeled for gas service and pressure rating

Western can make special pigtails in a variety of lengths and in any combination of compatible fittings. CGA However, Western is not responsible for misuse and service life of special pigtails when the applications are unknown to the company.

OUTLET END CONNECTION **CONN. FINISH** 1/2M

All Styles CGA No. + N= CGA Nut/Nipple Example: 540 N CGA No. + B = CGA VO or Body Example: 540 N Fraction + M or F =ANSI Pipe Thread

Example: 1/4F

All Styles

Blank	=Brass
PI	=Plated
SS	=St. Stee
აა	-Si. Siee

el

OUTLET END

All Styles

Diai	ik (inone)
CV	=Check Valve
FΑ	=Flash Arrestor

HTP =Hand Tight N/N with Plastic Grip HTB = Hand Tight N/N with Brass H/T Nut

OPTIONAL FEATURES

GA =Gauge PH =Brass Handle VA =Shutoff Valve EL =90° Elbow

TUBE/HOSE **LENGTH**

36

Rigid Tube

27 = 27 inches 36 = 36 inches 48 = 48 inches

Flex Hose

Lengths in 6" Increments: 12"minimum 18"minimum-Spring Guard 300"maximum

Example: 12 = 12''

(Note: Lengths do not include connections)

В

BEND/SWIVEL

OPTIONS

Rigid Tube Bends

COIL Standard on 48+" DBL Two 3" Loops Standard on 27" P, PB SGL 6" Loop Standard, 36" P, PB, PS SPCL Special Bend, Print Required

Flex Hose Only

=Spring Guard =Spring Guard w/Swivel Inlet B2 = Spring Guard w/Swivel Outlet

B1.2 = Spring Guard w/Swivel, Both Ends

Use the chart above to develop specifications for Special Order Pigtails.

For example: PF-346N-HTP \times 1/2M-36B

represents 1/4" I.D. flexible PTFE lined Pigtail with CGA 346 Nut/Nipple Inlet Connection (brass) Hand-tight with plastic tip and 1/2" NTP M Outlet Connection (brass), 36" long with Spring Guard

	PART NO.	WITH CV	DESCRIPTION	GAS SERVICE
RIGID PIGTAILS, BRASS	5/16" X .	065" WALL	BRASS TUBING 20" FINISHED LEN	GTH OVERALL
ACETYLENE & LPG SERVICE	P-16	-	RH F Propane, Comm. Acet, Horiz.	CGA-300
Pressure to 500 PSIG (3400 kPa)	PV-15	_	LH M Propane, Brass, Horiz.	CGA-510
	P-15	P-15CV	LH M Propane, Mapp, Horiz.	CGA-510
P-15-PCV	P-15-P	P-15-PCV	LH M Propane, POL Acet, Vert.	CGA-510

PART NO.	DESCRIPTION	GAS SERVICE	
HAND-TIGH	T NUTS & NIPPLES * 5/16" $ imes$.065	" WALL COPPER TUBE	HAND-TIGHT RIGID PIGTAILS FOR
PHC-320	RH F Carbon Dioxide	CGA-320	PLANT OR FILLING STATIONS
PHC-326	RH F Nitrous Oxide	CGA-326	with Brass Connections
PHC-346	RH F Air	CGA-346	Pressure to 3000 PSIG (20,700 kPa)
PHC-63	RH F Oxygen	CGA-540	
PHC-83	LH F Hydrogen	CGA-350	36" Bent to 20" Finished Length Overall
PHC-92	RH M Nitrogen, Argon	CGA-580	

	PART NO.	WITH CV	DESCRIPTION	GAS SERVICE			
STAINLESS STEEL RIGID PIGTAILS	1/4" x .049 WALL ST. STEEL TUBE TYPE 316 SS CGA FITTINGS						
with Stainless Steel Connections		20″ F	inished Length Overall				
* PRESSURES TO 3000 PSIG (20,700 kPa)	PS-320	_	Carbon Dioxide, RH F	CGA-320			
Type 304 Stainless Steel Tube TIG Welded For Long Service Life	PS-540	PS-540CV	Oxygen, RH F	CGA-540			
Type 316 Stainless Steel Welded Fittings	PS-580	PS-580CV	Nitrogen, Argon, RH M	CGA-580			
Available In Straight Lengths Use With Either Stainless Steel	PS-590	-	Industrial Air, LH M	CGA-590			
Or Brass Connections							

PART NO.	WITH CV	DESCRIPTION	GAS SERVIC	E	
5/16" x .065" WALL COPPER TUBE, DOUBLE LOOP					RIGID PIGTAILS,
Pressures to 3000 PSIG (20,700 kPa)				ВІ	RASS FORGED HANDLE
PH-320	-	RH F Carbon Dioxide	CGA-320		with Brass Connections
PH-326	PH-326CV	RH F Nitrous Oxide	CGA-326		
PH-346	PH-346CV	RH F Air	CGA-346		
PH-63	PH-63CV	RH F Oxygen	CGA-540	Check Valve Nipple	CGA Nut & Nipple
PH-73	-	LH F Propane (Liquid With.)	CGA-555		Flow —
PH-83	PH-83CV	LH F Hydrogen	CGA-350		
PH-92	PH-92CV	RH M Nitrogen, Argon	CGA-580	100	
PH-93	-	LH M Industrial Air	CGA-590		
5/	/16" x .065"	WALL BRASS TUBE, SINGLE	LOOP		
-,		ures to 500 PSIG (3400 kPa)		Brass Pigtail	27" Length Bent to 12" Overall Length
PH-300	_	RH F Commercial Acetylene	CGA-300	Handle (Part PH-1)	PH-63CV
PH-510	_	LH M POL Acetylene	CGA-510		

	PART NO.	WITH CV	DESCRIPTION	SERVICE
MANIFOLD RIGID		ANNEALE	D 5/16" x .065" WALL COPPER TU	BE
PIGTAILS, COPPER TUBING	P-CO-3	_	RH F, Carbon Dioxide	CGA-320
with Brass Connections	P-63	P-63CV	RH F, Oxygen	CGA-540
PRESSURES TO 3000 PSIG (20,700 kPa)	P-73	-	LH F, Propane (Liquid With.)	CGA-555
	P-83	P-83CV	LH F, Hydrogen	CGA-350
	P-92	P-92CV	RH M, Nitrogen, Argon, Helium	CGA-580
	P-93	_	LH M, Industrial Air	CGA-590
	P-1320	P-1320CV	RH F, Nitrous Oxide	CGA-326
P-92CV	P-1340	P-1340CV	RH F, Air	CGA-346
27" Length Bent to 12"				

PART NO.	DESCRIPTION	SERVICE	
ANN	NEALED 5/16" x .065" WALL COPPI	R TUBE	RIGID PIGTAILS, COPPER
PV-CO-3	RH F, Carbon Dioxide	CGA-320	TUBING, BRASS SHUTOFFS
PV-1340	RH F, Air	CGA-346	with Brass Connections
PV-63	RH F, Oxygen	CGA-540	Pressures to 3000 PSIG (20,700 kPa)
PV-92	RH M, Nitrogen, Argon, Helium	CGA-580	27" length Bent to PV-92

	PART NO.	DESCRIPTION
STAINLESS STEEL		1/4" Female Both Ends
RIGID PIGTAILS	PS-4-36	36" Length, Straight
Pressures to 6000 PSIG (41,300 kPa)	PS-4-48	48" Length, Straight
116330163 10 0000 F310 (41,000 Ki u)	PS-4-60	60" Length, Straight

SERVICE	PART NO.	DESCRIPTION	WORKING PRESSURE	
-	PF-4	1/4" NPT F x 1/4" F NPT	0-3000	STAINLESS STEEL FLEXIBLE
		with Spring Guard: Add B to End of Part No.		PIGTAILS, BRASS CONNECTIONS
		COMPLETE ASSEMBLIES		PIGIALES, BRASS CONNECTIONS
CGA-300	PF-16	Commercial Acetylene, RH Female	0-500	SUB ASSEMBLY FOR SPECIAL
	PF-16CV	with Check Valve, Inlet		CONFIGURATIONS
	PF-16HT	with Hand Tight Nut, One End		COMPLETE
CGA-320	PF-320	Carbon Dioxide, RH Female	0-3000	AVAILABLE IN A VARIETY
		with Spring Guard add B to length		OF LENGTHS
	PF-320HT	with Hand Tight Nut, One End		OF LENGTHS
CGA-326	PF-326	Nitrous Oxide, RH Female	0-3000	. 1000/ TESTED AND SIFANED
		with Spring Guard add B to length		• 100% TESTED AND CLEANED
	PF-326CV	with Check Valve, Inlet Side		FOR OXYGEN SERVICE
	PF-326HT	with Hand Tight Nut, One End		
CGA-346	PF-346	Air, RH Female	0-3000	• FOR HOSE SPECIFICATIONS
		with Spring Guard add B to length		SEE PAGE 64
	PF-346CV	with Check Valve, Inlet Side		
	PF-346HT	with Hand Tight Nut, One End		Type 304 SS Braid
CGA-347	PF-347	Air, RH Female	3001-5500	End Connection Galvanized Carbon Steel
	PF-347CV	with Check Valve, Inlet Side		Optional Spring Guard, Factory Installed
001510	PF-347HT	with Hand Tight Nut, One End	0.500	, assety moralisa
CGA-510	PF-15	POL Acetylene, LH Male	0-500	
	PF-15CV	with Check Valve, Inlet Side		
604.540	PF-15HT	with Hand Tight Nut, One End	0.0000	
CGA-540	PF-63	Oxygen, RH Female	0-3000	
	PF-63CV	with Spring Guard add B to length with Check Valve, Inlet Side		
	PF-63CV	with Hand Tight Nut, One End		
CGA-577	PF-577	Oxygen, RH Female	3001-4000	Optional 360° Swivel Coil Grooves Secure Adaptor Resists Kinking Optional Spring Guard
CGA-377	PF-577CV	with Check Valve, Inlet Side	3001-4000	
CGA-580	PF-92	Nitrogen, Argon, RH Male	0-3000	
COA-300	11-72	with Spring Guard add B to length	0-3000	
	PF-92CV	with Check Valve, Inlet Side		
	PF-92HT	with Hand Tight Nut, One End		PTFE Hose Core
CGA-590	PF-93	Industrial Air, LH Male	0-3000	
		with Spring Guard add B to length		
	PF-93CV	with Check Valve, Inlet Side		
	PF-93HT	with Hand Tight Nut, One End		
CGA-680	PF-680	Inert Gases, RH Male	3001-5500	
	PF-680CV	with Check Valve, Inlet Side		3" Minimum Bend Radius
	PF-680HT	with Hand Tight Nut, One End		The man and a second
CGA-701	PF-701	Oxygen, RH Female	4001-5500	
	PF-701CV	with Check Valve, Inlet Side		
				HOW TO ORDER
				PF- <u>XXX-XX-X</u>
				END CONNECTIONS LENGTH OPTIONS
				From CGA Listing Below 18", 24", 36", 48" B = Spring Guard (Note: Lengths Do Not B1= Spring Guard,
				include Connections) With Inlet
				Swivel Adaptor
				B2= Spring Guard, With Outlet
				Swivel Adaptor
				<u> </u>

PART NO.	DESCRIPTION	MAX PSIG	GAS SERVICE	
	COMPLETE ASSEMBLIES 100	% TESTED		THERMOPLASTIC FLEXIBL
PFS-83	Hydrogen, LH F	0-3000	CGA-350	PIGTAILS, NYLON LINED,
PFS-83CV	with Check Valve, Inlet Side			BRASS CONNECTIONS
PFS-92	Helium, RH M	0-3000	CGA-580	
PFS-92CV	with Check Valve, Inlet Side			

	PART NO.	DESCRIPTION	MAX PSIG	SERVICE	
STAINLESS STEEL FLEXIBLE	COMPLETE ASSEMBLIES 100% TESTED & OXYGEN CLEANED				
PIGTAILS, LINED, STAINLESS	PF-346SS	Air, RH F	3000	CGA-346	
STEEL PTFE CONNECTIONS	PF-347SS	High Pressure Air, RH F	5500	CGA-347	
Inner Core	PF-350SS	Natural Gas, LHF	3000	CGA-350	
Inner SS Wire Braid —	PF-540SS	Oxygen, RH F	3000	CGA-540	
3" Minimum Bend Radius Outer SS Wire —	PF-580SS	Argon, Nitrogen, Etc, RH M	3000	CGA-580	
Spiral Wrap	PF-590SS	Air, Nitrogen, Etc, LH M	3000	CGA-590	
Progressive-swagged — Spiral Wrap	PF-4SS	1/4" NPT Female to 1/4" NPT F	6000	-	
SS Fitting Outer SS Wire Wire Braid See page 46 for Toose specifications					

PART NO.	DESCRIPTION	LENGTH	
100% TESTED	& CLEANED FOR OXYGEN * INDIVIDUAL 3" MINIMUM BEND RADIUS	LY POLY BAGGED	STAINLESS STEEL FLEXIBLE PIGTAILS, BRASS CONNECTIONS
PF2-4-12	1/4" NPT Female End Connections	12"	Pressures to 3000 PSIG (20,700 kPa)
PF2-4-18	1/4" NPT Female End Connections	18"	
PF2-4-24	1/4" NPT Female End Connections	24"	
PF2-4-36	1/4" NPT Female End Connections	36"	
PF2-4-48	1/4" NPT Female End Connections	48"	
PF2-4-60	1/4" NPT Female End Connections	60"	
PF2-4-72	1/4" NPT Female End Connections	72"	
ee page 46 for ose specifications			No Specials Available

	PART NO.	DESCRIPTION	LENGTH
STAINLESS STEEL FLEXIBLE PIGTAILS, STAINLESS STEEL	100% TESTE	D & CLEANED FOR OXYGEN * INDIVIDUALL 2-3/4" MINIMUM BEND RADIUS	Y POLY BAGGED
CORRUGATED INNER CORE,	HPF-4-18	1/4" NPT F x 1/4" NPT F	18"
STAINLESS STEEL CONNECTIONS	HPF-4-24	1/4" NPT F x 1/4" NPT F	24"
Pressures to 3000 PSIG (20,700 kPa)	HPF-4-36 HPF-4-48	1/4" NPT F x 1/4" NPT F 1/4" NPT F x 1/4" NPT F	36" 48"

CRYOGENIC TRANSFER HOSES

For Oxygen, Nitrogen, Carbon Dioxide, Nitrous Oxide and Argon Cryogenic Liquids

- Use in cryo-biological and medical systems, and gas filling plants
- Constructed with 316 stainless steel for all wetted parts
- Machined CGA Stainless Steel end connections
- Cleaned for oxygen service
- Hoses meet all applicable FDA and CGA Guidelines
- Exceptional flexibility, hose resists kinking
- 1/2" ID

ACCESSORIES

- 90° stainless steel elbow extends hose life
- Phase separator speeds filling and controls splashing

PART NO.	DESCRIPTION	SERVICE
	Oxygen Hose Assembly:	CGA-440
WMH-2-9	48"	
WMH-2-10	60"	
WMH-2-11	72"	
WMH-2-12	120"	
WMH-2-13	144"	
	Nitrogen, Argon Hose Assembly:	CGA-295
WMH-2-14	48"	
WMH-2-15	60"	
WMH-2-16	72"	
WMH-2-17	120"	
WMH-2-18	144"	
F-61	Oxygen, SS Cylinder Fill Elbow 90°	CGA-440
F-63	Nitrogen, Argon, SS Cylinder Fill Elbow 90°	CGA-295
F-62*	Phase Separator, 3/8" NPT F x 2 1/2" Long	-



^{*}To attach to Transfer Hose Assembly, use F-32 for CGA-295 or F-42 for CGA-440

	PART NO.	DESCRIPTION	PART	SERVICE	SAE FLARE		
BRASS SAE FLARE		Pressures to 500 PSIG (3400 kPa)					
TUBING CONNECTIONS	F-10	.4375"-20 UNF-2B, RH F	Nut	CGA-165	1/4"		
	F-11	CGA-165 to 1/8" NPT M	Adaptor		1/4"		
	F-12	CGA-165 to 1/4" NPT M	Adaptor		1/4"		
	F-20	.625"-18 UNF-2B, RH F	Nut	CGA-182	3/8"		
F-11	F-22	CGA-182 to 1/4" NPT M	Adaptor		3/8"		
	F-30	.750"-16 UNF-2B, RH F	Nut	CGA-295	1/2"		
	F-31	CGA-295 to 1/4" NPT M	Adaptor		1/2"		
F-10	F-32	CGA-295 to 3/"8 NPT M	Adaptor		1/2"		
	F-33	CGA-295 To 1/2" NPT M	Adaptor		1/2"		
F-30	F-40	.875"-14 UNF-2B, RH F	Nut	CGA-440	5/8"		
F-32	F-41	CGA-440 to 1/4" NPT M	Adaptor		5/8"		
1-52	F-42	CGA-440 to 3/8" NPT M	Adaptor		5/8"		
	F-43	CGA-440 to 1/2" NPT M	Adaptor		5/8"		
	F-44	CGA-440 to 3/4" NPT M	Adaptor		5/8"		

CGA 622 SERIES FITTINGS

PART NO.	DESCRIPTION	SERVICE				
Pressures to 500 PSIG (3400 kPa)						
	Carbon Dioxide (R-744)	CGA-622				
622-2	Nut, Stamped CGA 622					
622-3	Nipple, CGA 622 x 1/4" NPT					
F-51	Adaptor, CGA 622 x 1/4" NPT					
F-52	Adaptor, CGA 622 x 3/8" NPT					
F-53	Adaptor, CGA 622 x 1/2" NPT					
WMH-2-29	Hose Assembly, CGA 622, 48"					
WMH-2-30	Hose Assembly, CGA 622, 60"					
WMH-2-31	Hose Assembly, CGA 622, 72"					
WMH-2-32	Hose Assembly, CGA 622, 120"					
WMH-2-33	Hose Assembly, CGA 622, 144"					

CGA 624 SERIES FITTINGS

PART NO.	DESCRIPTION	SERVICE				
Pressures to 500 PSIG (3400 kPa)						
	Nitrous Oxide (R-744a)	CGA-624				
624-2	Nut, Stamped CGA 624					
624-3	Nipple, CGA 624 x 1/4" NPT					
F-71	Adaptor, CGA 624 x 1/4" NPT					
F-72	Adaptor, CGA 624 x 3/8" NPT					
F-73	Adaptor, CGA 624 x 1/2" NPT					
WMH-2-34	Hose Assembly, CGA 624, 48"					
WMH-2-35	Hose Assembly, CGA 624, 60"					
WMH-2-36	Hose Assembly, CGA 624, 72"					
WMH-2-37	Hose Assembly, CGA 624, 120"					
WMH-2-38	Hose Assembly, CGA 624, 144"					

CYLINDER ADAPTORS

Adaptors connect a regulator to a cylinder or other equipment when different CGA threads on the mating parts make a direct connection impossible.

Adaptors must be selected with care to ensure that regulators and other equipment are used only with

compatible gases and pressure ratings.

A mixture of non-compatible gases in any system is a possible hazard. Regulators and all other parts of an adapted system must be thoroughly purged of all contaminants, especially organic material and residual gases. Replace worn or

damaged fittings immediately to ensure safe and dependable operation.

Adaptors should not be used as permanent installations. For long-term use, the appropriate CGA regulator should be used on all cylinders and gas systems.

CYLINDER ADAPTORS TABLE CYLINDER CGA TO REGULATOR CGA PLUS COMPONENT PARTS								
	PART N	IIIMRERS						
CYLINDER	PART NUMBERS CYLINDER		REGULATOR					
ADAPTOR	NUT	NIPPLE	ADAPTOR	FROM CYLINDER SERVICE	TO REGULATOR SERVICE			
322	305-2	305-3	15-1	CGA-200 "MC" Acetylene	CGA-300 Commercial Acetylene			
321	305-2	305-3	16-1	CGA-200 "MC" Acetylene	CGA-510 POL Acetylene 90°			
324	305-2	305-3	16-1	CGA-200 "MC" Acetylene	CGA-510 POL Acetylene			
305	305-2	305-3	305-1	CGA-200 "MC" Acetylene	CGA-520 "B" Tank 90°			
314	305-2	305-3	314-1	CGA-200 "MC" Acetylene	CGA-520 "B" Tank			
831	284	283	415-1	CGA-280 Medical Mixtures	CGA-540 Oxygen			
840	N/A	N/A	N/A	CGA-295 Argon (LqW)	CGA-440 Oxygen (LqW)			
841	29-2	29-3	417-1	CGA-296 Ind Mix (Oxygen)	CGA-590 Industrial Air			
304	16-2	16-3	302-1	CGA-300 Commercial Acetylene	CGA-200 "MC" Acetylene			
16	16-2	16-3	16-1	CGA-300 Commercial Acetylene	CGA-510 POL Acetylene			
61	16-2	16-3	16-1	CGA-300 Commercial Acetylene	CGA-510 POL Acetylene			
1690	16-2	16-3	300-1	CGA-300 Commercial Acetylene	CGA-510 POL Acetylene 90°			
316	16-2	16-3	301-1	CGA-300 Commercial Acetylene	CGA-520 "B" Tank			
806	CO-2	CO-3	416-1	CGA-320 Carbon Dioxide	CGA-580 Nitrogen			
827	14-2	14-3	415-1	CGA-346 Air	CGA-540 Oxygen			
828	14-2	14-3	416-1	CGA-346 Air	CGA-580 Nitrogen			
843	14-2	14-3	417-1	CGA-346 Air	CGA-590 Industrial Air			
808	82	83	416-1	CGA-350 Hydrogen	CGA-580 Nitrogen			
1453	410-2	410-3	16-1	CGA-410 Canadian Acetylene	CGA-510 POL Acetylene			
872	500-2	15-8	415-1	CGA-500 Medical Mixtures	CGA-540 Oxygen			
873	500-2	15-8	416-1	CGA-500 Medical Mixtures	CGA-580 Nitrogen			
874	500-2	15-8	417-1	CGA-500 Medical Mixtures	CGA-590 Industrial Air			
320	15-2	15-8	302-1	CGA-510 POL Acetylene	CGA-200 "MC" Acetylene			
15	15-2	15-8	15-1	CGA-510 POL Acetylene	CGA-300 Commercial Acetylene			
51	15-2	15-8	15-1	CGA-510 POL Acetylene	CGA-300 Coml Acet 1 Piece			
818	15-2	15-8	800-1	CGA-510 POL Acetylene	CGA-350 Hydrogen			
1516	15-2	15-8	1516-1	CGA-510 POL Acetylene	CGA-410 Canadian Acetylene			
820	15-2	15-8	300-1	CGA-510 POL Acetylene	CGA-510 POL Acetylene 90°			
315	15-2	15-8	301-1	CGA-510 POL Acetylene	CGA-520 "B" Tank			
306	300-2	-	306-1	CGA-520 "B" Tank Acetylene	CGA-200 "MC" Acetylene			
319	300-2	300-3	15-1	CGA-520 "B" Tank Acetylene	CGA-300 Commercial Acetylene			
317	300-2	300-3	16-1	CGA-520 "B" Tank Acetylene	CGA-510 POL Acetylene			
318	300-2	300-3	300-1	CGA-520 "B" Tank Acetylene	CGA-510 POL Acetylene 90°			
832	62	63	1341-1	CGA-540 Oxygen	CGA-346 Air			
416	62	63	416-1	CGA-540 Oxygen	CGA-580 Nitrogen			
802	72	73	16-1	CGA-555 Propane (LqW)	CGA-510 POL Acetylene			
809	72	73	416-1	CGA-555 Propane (LqW)	CGA-580 Nitrogen			
810	92	15-8	CO-2-1	CGA-580 Nitrogen	CGA-320 Carbon Dioxide			
830	92	15-8	1341-1	CGA-580 Nitrogen	CGA-346 Air			
811	92	15-8	800-1	CGA-580 Nitrogen	CGA-350 Hydrogen			
415	92	15-8	415-1	CGA-580 Nitrogen	CGA-540 Oxygen			
812	92	15-8	414-1	CGA-580 Nitrogen	CGA-555 Propane (LqW)			
813	92	15-8	417-1	CGA-580 Nitrogen	CGA-590 Industrial Air			
858	93	15-8	1341-1	CGA-590 Industrial Air	CGA-346 Air			
815	93	15-8	416-1	CGA-590 Industrial Air	CGA-580 Nitrogen			























Photo of actual Point-of-Sale Display

WESTERN ENTERPRISES PACKAGING AND POINT-OF-SALE MATERIALS

At Western, we want to help you sell more of our high performance and now highly-visible products. Our new, appealing and effective packaging along with our point-of-sale materials will attract customers and optimize your selling area.

We designed our eye-catching merchandising to achieve maximum visual impact and allow your customers to view the complete line of Western's retail-packaged products. Our bold, full-

color packaging provides your customers with the information they need, including product descriptions and features. High-quality graphics provide either a clear view or a photo of the products.

Western will continue to expand the number of products offered in retail packaging along with developing other options for plan-o-grams.

PART #	PACKAGE	DESCRIPTION
		BRASS CYLINDER ADAPTORS
WD-15	Clamshell	CGA-510 - CGA-300
WD-51	Clamshell	CGA-510 - CGA-300 (One Piece Design)
WD-61	Clamshell	CGA-300 - CGA-510
WD-306	Clamshell	CGA-520 - CGA-200
WD-314	Clamshell	CGA-200 - CGA-520
WD-314	Clamshell	CGA-510 - CGA-520
WD-316	Clamshell	CGA-300 - CGA-520
WD-317	Clamshell	CGA-520 - CGA-510
WD-319	Clamshell	CGA-520 - CGA-310
WD-317	Clamshell	CGA-200 - CGA-510
WD-806	Clamshell	CGA-320 - CGA-580
WD-810	Clamshell	CGA-580 - CGA-320
WD-010	Ciditistiell	WELDING FITTINGS
WD2101	Plastic Bag	1/4" Twin Hose Repair Kit - B Size; (7-8-17-502)
WD2101	Plastic Bag	3/16" Twin Hose Repair Kit-B Size; (7-8-17-302)
WD2102		
WD2103	Plastic Bag	1/4" Hose Splicer Kit (44-502), 1 each per bag
	Plastic Bag	3/16" Hose Splicer Kit (45-500)1, each per bag
WD2105	Plastic Bag	Hose-Hose Couplers (30-31), 1 each per bag
WD2106	Plastic Bag	Regulator-Hose Couplers (32-33), 1 each per bag
WD2107	Plastic Bag	Inert Hose Repair Kit 1/4"ID B Size
WD2108	Plastic Bag	Hose Clamp Kit 1/4"ID (502), 2 per bag
WD2109	Plastic Bag	Hose Clamp Kit 3/16"ID (500), 2 per bag
WD2110	Plastic Bag	Hose Ferrules- 1/4" ID (7325), 6 per bag
WD2111	Plastic Bag	Hose Ferrules 1/4" ID (3588), 6 per bag
WD2112	Plastic Bag	Hose Ferrules 3/16" ID (769), 6 per bag
WD2113	Plastic Bag	Hose Ferrules 3/16" ID(4750), 6 per bag
WD2114	Plastic Bag	CO2 Washer Kit (CO-5/CO-6) 3 each per bag
WD2115	Plasfic Bag	O2 Hose Nuts B Size (#7), 2 per bag
WD2116	Plastic Bag	Fuel Gas Hose Nuts B size (#8), 2 per bag
WD2117	Plastic Bag	1/4" Hose Nipples B size (#17), 2 per bag
WD2118	Plastic Bag	3/16" Hose Nipples B size (#18), 2 per bag
WD2119	Plastic Bag	Oxy Nut/Nipple CGA540 (62-63), Set
WD2120	Plastic Bag	Acet Nut/Nipple CGA510(15-2-15-3), Set
WD2121	Plastic Bag	N2 Nut/Nipple CGA580 (92-93), Set
WD2122	Plastic Bag	Hose Ferrules 1/4" ID (7326), 6 per bag
WD2123	Plastic Bag	Hose Ferrules 1/4" ID (K-K), 6 per bag
WD2124	Plastic Bag	Hose Ferrules 3/16" ID (626), 6 per bag
WD2125	Plastic Bag	Hose Ferrules 3/16" ID (7323), 6 per bag
WD2126	Plastic Bag	Ferrule Assortment 1/4" (7325,7326,7327)
WD2127	Plastic Bag	Ferrule Assortment 3/16"(769,4750,624)
WD2128	Plastic Bag	A Size Twin Hose Kit 3/16" (9-10-19-500)
WD2129	Plastic Bag	Inert Gas Couplers (AW-430), 2 per bag
WD2130	Plastic Bag	Inert End Kit 3/16"(AW14A,AW18-500)
WD2131	Plastic Bag	Hose Splicers 1/4" ID (#44), 2 per bag
WD2132	Plastic Bag	Hose Splicers 3/16" ID(#45), 2 per bag
WD2133	Plastic Bag	Hose Splicers 3/8" ID (#47), 2 per bag
WD2138	Plastic Bag	Hose Couplers #30, 2 per bag
WD2139	Plastic Bag	Hose Couplers #31, 2 per bag
WD2140	Plastic Bag	Hose Coupelrs #32, 2 per bag
WD2141	Plastic Bag	Hose Ferrules #7327, 6 per bag
WD2142	Plastic Bag	Hose Ferrules #7329, 6 per bag
WD2143	Plastic Bag	Hose Nipples #20, 2 per bag
WD2144	Plastic Bag	Hosoe Ferrules #624, 6 per bag
WD2145	Plastic Bag	Hose Couplers #33, 2 per bag
1102170	, salie bag	Tiese coopies noo, a per bog
		T. Control of the Con

PART#	PACKAGE	DESCRIPTION
	2000	CHECK VALVES
WE-60	Clamshell	Reverse Flow Check Valves Set - Torch Style
WE-61	Clamshell	Reverse Flow Check Valves - Regulator Style
		Y VALVES
111	Clamshell	Y-Valve Oxygen RH
112	Clamshell	Y-Valve Fuel Gas LH
	and the second second	FLASH ARRESTOR - QUICK CONNECT DISPLAY
BD12	DISPLAY	12 Pack Check Valve, Flash Arrestors and Quick
2.1	45.1. 3. 1	CRIMPING TOOLS
C-1	Blister Pack	Crimp Tool - Hammer Strike
C-5	Blister Pack	Crimp Tool - Hand Grip
OK 1	Boxed	HOSE REPAIR KITS
CK-1	E-7/15/20	Hose Repair Kit 3/16 "& 1/4" with C-1 Tool
CK-3	Boxed	Hose Repair Kit 3/16" x1/4" Hose with C-3 Tool
CK-5	Boxed	Hose Repair Kit 3/16", 1/4" Hose with C-5 tool
CK-6	Boxed	Hose Repair Kit 5/16 & 3/8" with C-6 Tool
CK-7	Boxed	Hose Repair Kit B Size Fittings Only - No Tool
CK-20	Boxed	Hose Repair Kit - 1/4" Hose with C-1 tool
CK-22	Boxed	Hose Repair Kit - 1/4" Hose with C-1 tool (B Size Fittings)
CK-24	Boxed	Hose Repair Kit - 3/16" & 1/4" Hose with C-5 tool
CK-26	Boxed	Hose Repair Kit - 1/4 "Hose with C-5 tool
F1 10	01	FLASH ARRESTORS
FA-10	Clamshell	Flashback Arrestors - Torch Style
FA-30	Clamshell	Flashback Arrestors - Regulator Style
CDRIG	- C - F	QUICK CONNECTS
QDB10	Clamshell	Quick Connect Set Torch-to-Hose
QDB20	Clamshell	Quick Connect Set Hose-to-Hose
QDB30	Clamshell	Quick Connect Set Regulator-to-Hose
DED 1.0	2 2 2 2 2	REGULATORS
REB-4-3	Boxed	Pressure Regulator - CO ₂ - CGA-320
REB-1-1	Boxed	Pressure Regulator - Acetylene - CGA-510
REB-9-3	Boxed	Pressure Regulator - Oxygen - CGA-540
REB-3-FG	Boxed	FlowGauge Argon Regulator - CGA-580
REB-4-FG	Boxed	Flowgauge CO ₂ Regulator - CGA-320
REB-3-FGD	Blister Pack	Mig Flowgauge Display Package - Argon, CGA-580
REB-7-5AC	Boxed	HVAC Testing Reg Nitrogen, CGA-580
REF-3-PGD	Blister Pack	Mig Flowmeter Display Package - Argon, CGA-580
REF-4-PGD	Blister Pack	Flowmeter Regulator with Gauge - Carbon Dioxide, CGA-320
RP30580	Blister Pack	FROG - Argon, CGA-580
RP22320	Blister Pack	FROG - CO2, CGA-320
		BALLOON INFLATORS
R125	Clamshell	Economy Style Balloon Inflator
RPB-6	Boxed	Helium Regulator - Wrench
RPB-6H	Boxed	Helium Regulator - Hand tight
RPB-6G	Boxed	Helium Regulator - Wrench Type - with Gauge
RPB-6HG	Boxed	Helium Reg. Tilt Valve, Hand tight with Gauge
		WEEDBURNERS
WB-101	Blister Pack	Hotspotter – Heavy Duty
WB-102	Blister Pack	Hotspotter - Medium Duty
17.00		AIR FITTINGS
UC-KIT	Skin Pack	Universal Air Coupler Kit
		Female Coupler, 4 Plugs, Bushings & Tape
		POS MARKETING MATERIAL
B30011		4 X 4 WESTERN HEADER CARD
DISPLAY2		BROCHURE HOLDERS
B20386		QUICK CONNECT BROCHURES
B20387		FLASH ARRESTOR BROCHURES
B20405		HOTSPOTTER BROCHURES
B20406		HOSE REPAIR KIT BROCHURES
HOSEGUIDE		12 PAGE HOSE REPAIR GUIDE BOOKLET
WD-MAT		WESTERN BRASS ADAPTOR COUNTER MAT GUIDE







BD12



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875 Bassett Road Westlake, Ohio 44145-1142 440.871.2160 Fax: 440.835.8283 800.783.7890 www.westernenterprises.com