TECHNINIELDUSA SPECIFICATION SHEET

TECHNIWELDUSA

TIG S

TIG Star™17 Air Cooled TIG Welding Torch

Rating: 150A DC, 115A AC @ 60% Duty Cycle. EN60974-7 0.0209 TO 1/89/0.5mm-3.2mm Electrodes. Weldcraft® compatible

Features & Benefits

TRIGGER SWITCHES

 A range of switch styles and options are available that allow for remote arc control

HANDLES AND BOOTS

- Redesigned for improved grip.
- An additional high grip snap on boot enables rapid servicing and a reduction in downtime

TORCH HEADS

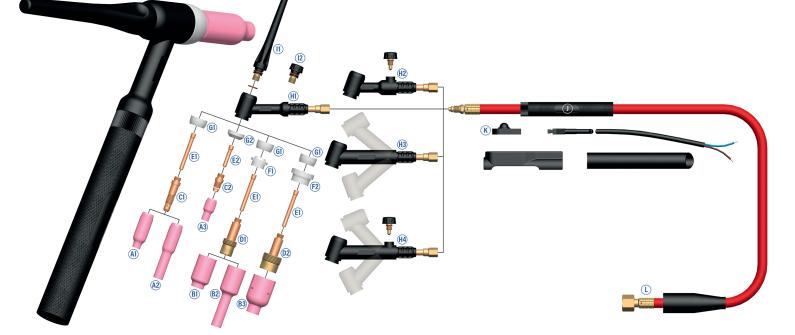
- · Lightweight and durable
- Manufactured with high-temperature resistant silicone rubber insulation
- All copper components ensure cooler running temperatures and maximum current capacity

CABLE SYSTEM

 Air and liquid cooled cable assemblies use high-temperature resistant rubber jackets which combine outstanding flexibility and resistance to high heat and abrasion

FRONT END CONSUMABLES

- Extensive range
- Front End Consumables are manufactured to the highest specification



TIG Star™17 Air Cooled TIG Welding Torch Kits

Item Number	Model Description	Package Includes
TS1725	25' TIG WELDING TORCH WITH VINYL POWER CABLE	AIR COOLED 125 AMP TIG TORCH
TS17(12R/25R)	12' OR 25' TIG WELDING TORCH WITH RUBBER CABLE	COLLET & COLLET BODY
TS17252	25' TIG WELDING TORCH WITH 2 PIECE POWER CABLE	- NOZZLE
TS17F(12R/25R)	12' OR 25' TIG WELDING TORCH WITH FLEXI HEAD WITH RUBBER CABLE	- SHORT BACK CAP
TS17FV(12R/25R)	12' OR 25' TIG WELDING TORCH WITH FLEXI HEAD VALVE WITH RUBBER CABLE	• AVAILABLE IN 12' OR 25' SINGLE OR DOUBLE CABLE
TS17FV252	25' TIG WELDING TORCH WITH FLEXI HEAD VALVE, 2 PIECE POWER CABLE	
TS17V(12R/25R)	12' OR 25' TIG WELDING TORCH WITH VALVE WITH RUBBER CABLE	
TS17V(122/252)	12' OR 25' TIG WELDING TORCH WITH VALVE, 2 PIECE POWER CABLE	

TECHNIWELDUSA TWUSA.com

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TIG Star™ 17 Air Cooled TIG Welding Torch Parts

Α	Ceramic Cups		
A	Item Number	Description	
1	TS10N50 TS10N49	#4 Ceramic Cup 1/4" (6mm) Bore #5 Ceramic Cup 5/16" (8mm) Bore	
	TS10N48	#6 Ceramic Cup 3/8" (10mm) Bore	
	TS10N47	#7 Ceramic Cup 7/16" (11mm) Bore	
	TS10N46	#8 Ceramic Cup 1/2" (13mm) Bore	
	TS10N45 TS10N44	#10 Ceramic Cup 5/8" (16mm) Bore #12 Ceramic Cup 3/4" (19mm) Bore	
2	TS10N49L		
2	TS10N49L	#5 Long Ceramic Cup 5/16" (8mm) Bore #6 Long Ceramic Cup 3/8" (10mm) Bore #	
	TS10N47L	7 Long Ceramic Cup 7/16" (11mm) Bore	
3	TS13N08	#4 Ceramic Cup 1/4" (6mm) Bore	
	TS13N09	#5 Ceramic Cup 5/16" (8mm) Bore	
	TS13N10 TS13N11	#6 Ceramic Cup 3/8" (10mm) Bore #7 Ceramic Cup 7/16" (11mm) Bore	
	TS13N12	#8 Ceramic Cup 1/2" (13mm) Bore	
	TS13N13	#10 Ceramic Cup 5/8" (16mm) Bore	
	Gas Lens Cups		
В	Item Number	Description	
1	TS54N18	#4 Gas Lens Cup 1/4" (6mm) Bore	
	TS54N17	#5 Gas Lens Cup 5/16" (8mm) Bore	
	TS54N16	#6 Gas Lens Cup 3/8" (10mm) Bore	
	TS54N15	#7 Gas Lens Cup 7/16" (11mm) Bore	
	TS54N14 TS54N19	#8 Gas Lens Cup 1/2" (13mm) Bore #11 Gas Lens Cup 11/16" (17mm) Bore	
2	TS54N19		
∠	TS54N17L TS54N16L	#5L Long Gas Lens Cup 5/16" (8mm) Bore #6L Long Gas Lens Cup 3/8" (10mm) Bore	
	TS54N15L	#7L Long Gas Lens Cup 7/16" (11mm) Bore	
	TOETNIZE	#C Levre Discussion Cost Leve Court 2 (0" (10mm) Deve	

	Collet Bodies	
	TS53N87	#12 Large Diameter Gas Lens Cup 3/4" (19mm) Bore
	TS53N88	#10 Large Diameter Gas Lens Cup 5/8" (16mm) Bore
	TS57N74	#8 Large Diameter Gas Lens Cup 1/2" (13mm) Bore
3	TS57N75	#6 Large Diameter Gas Lens Cup 3/8" (10mm) Bore
	TS54N15L	#7L Long Gas Lens Cup 7/16" (11mm) Bore
	1334NI0L	# 0L LUIIQ GAS LEIIS CUD 3/0 (1011111) DUIE

С	Collect Doules		
	Item Number	Description	
1	TS10N29 TS10N30 TS10N31 TS10N32 TS10N28 TS406488	Collet Body.020" (0.5mm) Bore Collet Body.040" (1.0mm) Bore Collet Body1/16" (1.6mm) Bore Collet Body 3/32" (2.4mm) Bore Collet Body 1/8" (3.2mm) Bore Collet Body 5/32" (4.0mm) Bore	
2	TS17CB20	Stubby Collet Body 0.20"-1/8" (0.5-3.2mm) Bore	

D	Gas Lens Bodies	
	Item Number	Description
1	TS45V24	Gas Lens Body 0.40" (1.0mm) Bore
	TS45V25	Gas Lens Body 1/16" (1.6mm) Bore
	TS45V26	Gas Lens Body 3/32" (2.4mm) Bore
	TS45V27	Gas Lens Body 1/8" (3.2mm) Bore
2	TS45V116 TS45V64	Large Diameter Gas Lens Body 1/16" (1.6mm) Bore Large Diameter Gas Lens Body 3/32" (2.4mm) Bore
	TS995795	Large Diameter Gas Lens Body 1/8" (3.2mm) Bore



Prop 65 Warning: This product can expose you to chemicals Hexavalent Chromium (Chromium 6), which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go towww.p65warnings.ca.gov



_	Collets		
E	Item Number	Description	
1	TS10N21	Collet .020" (0.5mm) Bore	
	TS10N22	Collet .040" (1.0mm) Bore	
	TS10N23	Collet 1/16" (1.6mm) Bore	
	TS10N24	Collet 3/32" (2.4mm) Bore	
	TS10N25 TS54N20	Collet 1/8" (3.2mm) Bore Collet 5/32" (4.0mm) Bore	
2	TS10N22S	Stubby Collet .040" (1.0mm) Bore	
	TS10N23S TS10N24S	Stubby Collet 1/16" (1.6mm) Bore	
	TS10N245 TS10N25S	Stubby Collet 3/32" (2.4mm) Bore Stubby Collet 1/8" (3.2mm) Bore	
	10101200		
F	Insulators		
	Item Number	Description	
1	TS54N01	Gas Lens Insulator	
2	TS54N63	Insulator Large Diameter Gas Lens	
G	Gaskets		
G	Item Number	Description	
1	TS18CG	Cup Gasket	
2	TS18CG20	Cup Gasket for Stubby Collet Body	
	Torch Bodies		
н	Item Number	Description	
1	TS17	Torch Body including Cup Gasket	
2	TS17V	Torch Body with Valve	
	TSVS2	Valve Stem	
3	TS17F	Torch Body Flexi Head	
4	TS17FV	Torch Body Flexi Head with Valve	
Caps			
	Item Number	Description	
1	TS57Y02	Back Cap Long	
2	TS57Y04	Back Cap Short	
_ Handle			
J	Item Number	Description	
	TS105Z55		
	TSH100	Handle Textured Slip On Handle	
	TSH100R	Ribbed Slip On Handle	
	Switch		
К	Item Number	Description	
	TSSW1	Bulb Switch	
	Power Cables		
L	Item Number	Description	
	TS57Y01R	Power Cable x 12.5' (3.8m) Rubber	
	TS57Y03R	Power Cable x 25' (7.6m) Rubber	
	TS57Y032	Power Cable x 25' (7.6m) 2 Piece	
L			

Applications

Shipyards • Steel mills • Construction • Wind energy • Gas • Demolition Utility Crews • Oil Pipelines • Salvage • Fabrication • Manufacturing

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