

# METAL MAN<sup>®</sup>

## Deluxe Welding Tool Cabinet

### OWNER'S MANUAL



8/2020



#### **WARNING:**

Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

# METAL MAN<sup>®</sup>

**EFFECTIVE June 1, 2015**

## **LIMITED WARRANTY**

This warranty applies to the original purchaser and is subject to the terms and conditions listed below. This Limited Warranty is for new equipment sold after the above date, providing coverage for defects in material and workmanship at the time it is shipped from the factory.

Limited to the warranty periods below, METAL MAN WORK GEAR CO will repair or replace the item under warranty that fails due to defects in material and workmanship. METAL MAN WORK GEAR CO must be notified within 30 days of the failure, so as to provide instructions on how to proceed with the repair of your unit and warranty claim processing. Warranty period begins at the time the unit is purchased from and Authorized METAL MAN WORK GEAR retailer. **Keep your receipt as proof of purchase.**

### **Warranty Periods**

90 Days Warranty on METAL MAN Branded welding carts

### **Limited Warranty**

All parts for METAL MAN branded welding carts. This warranty covers the absence of, or defective parts.

### **Voiding Warranty**

Warranty does not apply to: shipping damage, misuse and abuse of the unit and alteration of the unit in any way.

### **Warranty Claim**

This is a Parts only warranty. **Contact METAL MAN WORK GEAR CO AT 888-762-4045.** Retain your receipt in the case a warranty claim is needed. No warranty will be provided without the original receipt from an authorized METAL MAN WORK GEAR dealer.

## GENERAL SAFETY RULES



**WARNING:** Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury or death.



**CAUTION:** Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of how this unit works.



**WARNING:** The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product but must be supplied by the operator.

## SAVE THESE INSTRUCTIONS

### USE AND CARE

- **Do not modify this unit in any way.** Unauthorized modification may impair the function and/or safety and could affect the life of the equipment. There are specific applications for which this unit was designed.
- **Always check for damaged or worn out parts before using this unit.** Broken parts will affect the operation. Replace or repair damaged or worn parts immediately.
- **Store idle.** When this unit is not in use, store it in a secure place out of the reach of children. Inspect it for good working condition prior to storage and before re-use.

### SPECIFICATIONS

Item	Description
Product Dimension	33.5" x 17.6" x 33.5"
Packaging Dimension	22.5" x 16.7" x 31.3"
Weight	90 lbs.
Loading Capacity	150 lbs.



## DESCRIPTION

The Deluxe Welding cabinet provides an integrated all-in-one solution for portable welder or plasma cutting applications. It is designed for the welder or plasma cutter to sit on top of the cabinet. It includes 4 drawers on ball bearing slides. The bottom drawer is 9 inches deep and can fit a typical welding helmet. The bottom middle drawer is a 6-inch-deep drawer that works well for storing extra welding wire or safety gear. The 3-inch top middle drawer provides plenty of space for all your welding related tools. The top drawer is one inch deep and sectioned off providing a convenient place to store all your consumables. The top shelf is 14 inches wide and 20 inches deep and is 33 inches from the floor, putting the machine controls at a comfortable operating height. The 17-inch-wide base, 7-inch rear wheels and locking front casters make this cart stable and easy to maneuver. Store up to 7 1/2-inch diameter bottles in the cylinder rack. Maximum loading capacity is 150Lbs.

## ASSEMBLY OPERATION

1. The cart should be placed on a flat surface to prevent the cart from moving during assembly.
2. Do not remove parts from the cart while it is moving.

## PACKAGE CONTENTS

Please check the contents of your package. These contents are stored inside the cabinet drawers.



1 package  
Cylinder  
Chains



1 package  
Assembly  
Hardware



1 Piece  
Handle



2 pieces  
Cable  
Holder



2 Pieces  
Casters



2 Pieces  
Wheel



1 Piece  
Axle




















1 Piece  
Bottom



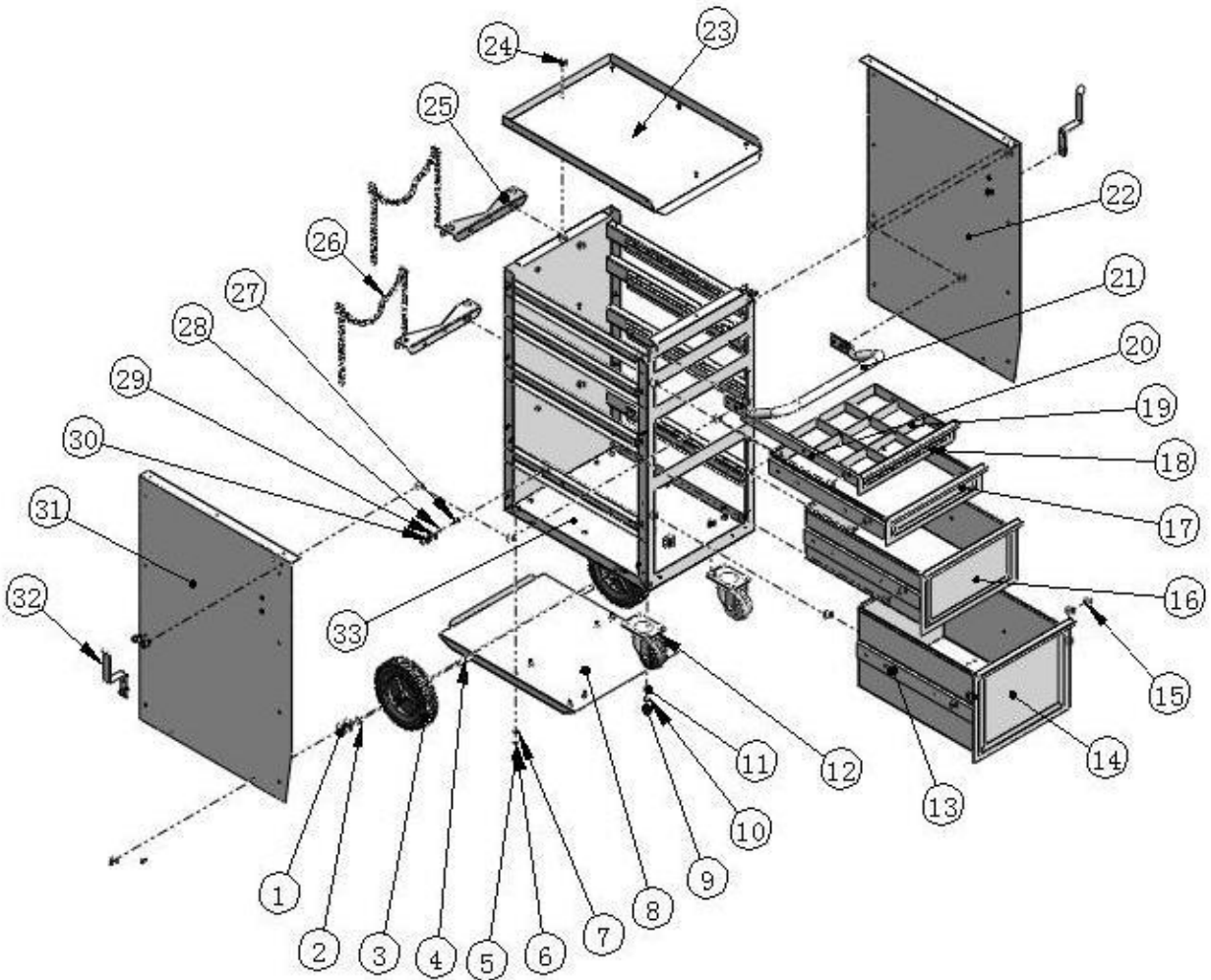
2 Pieces  
Gas Rack

# ASSEMBLY

1.		Place cabinet Up Side Down On Floor		
2.		Install bottom Using the 8 small mounting holes at the back of the cabinet		Use 10 mm hex head bolt along with small lock washer and small flat washer.
3.		Install Casters using the 8 large mounting holes at the front of the cabinet		Use 13 mm hex head bolt along with large lock washer and large flat washer.
4.		Slide axle through round openings in the installed bottom.		
5.		Install wheel to both sides.		Use flat washer and cotter pin to secure wheel.
6.		Flip cabinet onto its wheels and install cable holders to mounting holes on both sides.		Use 10 mm hex head bolt along with small lock washer and small flat washer.

7.		Install both gas racks to small mounting holes on back of cabinet		Use 10 mm hex head bolt along with small lock washer and small flat washer.
8.		Locate handle slots in front of cabinet on both sides of unit.		
9.		Slide handle into slots		
10.		Secure handle		Use 10 mm hex head bolt along with small lock washer and small flat washer.
11.		Install securement chains to gas racks		

## DIAGRAM & PARTS DIAGRAM



Reference #	Part#	Description	Qty.
1	105100001	COTTER PIN	2
2	105100002	FLAT WASHER	2
3	105100042	RUBBER WHEEL	2
4	105100043	AXLE	1
5	105100034	HEX BOLT	20
6	105100032	SPRING WASHER	20



7	105100033	FLAT WASHER	20
8	105100047	BOTTOM CYLINDER TRAY	1
9	105100048	HEX BOLT	8
10	105100049	LOCK (SPRING) WASHER	8
11	105100177	FLAT WASHER	8
12	105100051	LOCKING CASTER WHEEL	2
13	105100052	DRAWER SLIDES (TOP MIDDLE, BOTTOM MIDDLE, BOTTOM DRAWERS)	3 SETS
14	115100003	DRAWER 4 (BOTTOM)	1
15	105100053	NUT	22
16	105100054	DRAWER 3 (BOTTOM MIDDLE)	1
17	105100055	DRAWER 2 (TOP MIDDLE)	1
18	105100056	DRAWER 1 (TOP)	1
19	105100057	DRAWER DIVIDER	1
20	105100058	DRAWER SLIDE (TOP DRAWER)	1 SET
21	105100059	HANDLE	1
22	115100004	RIGHT SIDE PANEL	1
23	105100060	TOP SHELF	1
24	105100029	SELF-TAPPING SCREW	29
25	105100035	CYLINDER SUPPORT RACK	2
26	105100036	CYLINDER SUPPORT CHAIN	1
27	105100061	SCREW	46
28	105100062	FLAT WASHER	46
29	105100063	LOCK (SPRING) WASHER	46
30	105100064	HEX BOLT	24
31	115100005	LEFT SIDE PANEL	1
32	105100015	CABLE WRAP	2
33	105100065	CART FRAME	1

**METAL MAN<sup>®</sup>**

**Metal Man Work Gear Company**

1760 Prospect Ct #120

Appleton, WI 54914

[www.metalmangear.com](http://www.metalmangear.com)

888-762-4045