



## GS781170

### Pipe Welding Clamp

#### Features

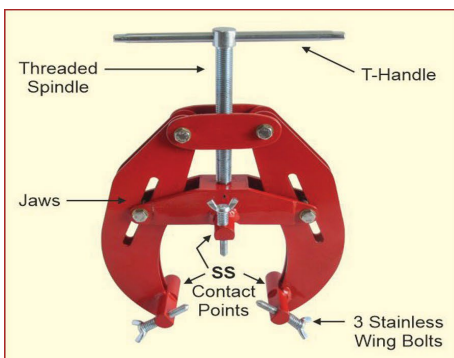
- All steel construction
- Powder coated finish
- Stainless Steel contact points and alignment screws
- Lightweight for overhead work

#### Technical Specifications

- **Color:** Red
- **Materials:** Carbon Steel and Stainless Steel
- **Pipe Diameter Range:** 5"-12"
- **Weight:** 18.74 lbs
- **Packaging:** 2 per pack

#### Usage Instructions

- Loosen the three wing bolts, and place the jaws around the cylindrical end of the pipe, with the wing bolts oriented towards the end.
- Tighten the handle to secure the clamp to the pipe.
- Tighten all wing bolts until the tips lightly contact the pipe's surface. Do not overtighten.
- Loosen the handle, and slide the pipe clamp so that the wing bolts extend approximately 2" from the end of the pipe.
- Tighten the handle.
- Loosen the upper wing bolt, and align the second pipe with the first, and place between the wing bolt tips, setting the desired gap between the workpieces.
- Tighten the loosened wing bolt.
- Confirm that the workpieces are properly supported and that the pipe clamp is not supporting the workpieces.
- To remove the pipe clamp, loosen the handle and open the clamp.



#### Pipe Welding Clamp Applications

